## MAIN CATALOGUE 2009/10

HUMIDITY AND TEMPERATURE MEASUREMENT





## HOW TO CONTACT ROTRONIC?

ROTRONIC is a family owned group of companies with headquarters in Switzerland, and subsidiaries and distributors world-wide. Contact information can be found at www.rotronic-humidity.com.

Rotronic Instruments Inc. is a subsidiary of Rotronic AG, with a team of sales, technical and support staff dedicated to humidity measurement products. Our territory includes all of North America as well as parts of Central America and South America.



#### **Buying from ROTRONIC INSTRUMENTS**

Contact our experienced sales team for product and application advice, current pricing and availability. Our field sales team offer on-site application consultancy and product technical support throughout the United States.

Core products can be purchased on-line at www.rotronic-usa.com Terms and conditions of trading see page 103

#### Warranty



All ROTRONIC products now have a 1 year warranty.

#### Service and Calibration



Our technical support team offer a wide range of services including repairs, calibration and service contracts. Contact service@rotronic-usa.com.

#### INVESTOR IN PEOPLE Our Service to You

- Competitive prices
- High quality products
- ISO9001 production quality system
- Comprehensive 12 month warranty
- Dedicated team, specializing in humidity

#### How to contact us.

**By Phone** 631-427-3898

By E-Mail sales@rotronic-usa.com **By Fax** 631-427-3902

By Internet www.rotronic-usa.com **By Post** ROTRONIC Instrument Corp. 160 E. Main Street Huntington, NY 11743

#### **ABOUT ROTRONIC**



## **ROTRONIC: LEADING IN HUMIDITY MEASUREMENT**

ROTRONIC has been manufacturing humidity instruments since 1967. To provide our customers with the best precision and flexibility at competitive prices for a wide range of applications, we continuously develop our products to stay at the forefront of humidity measurement technology.

All products are developed, manufactured and tested at our headquarters in Switzerland within an ISO 9001:2000 quality system. Our in-house SCS accredited calibration laboratory (SCS 065) and professional service team are able to repair and calibrate instruments even after many years of use. We also have a worldwide network of subsidiaries and distributors with specialists who have been trained in the sales and servicing of ROTRONIC products.

We have a dedicated team of development engineers and experts who work continuously on new designs and products enhancements. A team of technicians assemble the high quality products that will provide precise measurement results for many years. Additionally there is our service division and calibration laboratory, where probes are calibrated, adjusted and certified. If a problem should arise, instruments can be repaired or replaced within the shortest possible time.

With years of experience with humidity instrumentation, ROTRONIC is ideally placed to provide OEM solutions for almost any application. This is a convenient and affordable way for OEM's to access precise and customised measurement products without the high cost of development. Contact us, and we'll help you find the ideal solution.

#### **ROTRONIC** benefits

- Comprehensive warranty
- Market leading accuracy
- ISO 9001 quality with adjustment certificate for all instruments
- Validated Windows software
- Products comply with all current industrial standards
- More than 40 years of experience in humidity measurement
- Environmentally conscious



## AIRCHIP3000 TECHNOLOGY



#### **Electronics.**

ROTRONIC pioneered digital technology in humidity instruments with the HygroClip concept. After ten succesful years, the time was right for new and advanced electronics.

The result of our intensive research and development work is the AirChip3000 found in the latest generation of our products, giving them a degree of flexibility, precision and functionality that was not previously possible.

This innovation in humidity and temperature measurement has much to offer:

- measures relative humidity, temperature and calculates dew point.
- excellent reproducibility
- conforms to FDA 21 CFR Part 11 and GAMP4 (audit trail)
- auto-diagnostics and digital multi-point adjustment
- can be used as a simulator tool for system qualification
- UART interface for digital data and two analog signals 0...1 V

ROTRONIC HygroClip2 probes can be connected to all new-generation instruments and interchanged without the need for further calibration or adjustment.



#### Humidity sensors.

We have developed the Hygromer® sensor continuously since its introduction in 1979, always using the best materials and state of the art production techniques. Even today it still has the widest application range of any humidity sensor on the market at 0...100 %rh and -100...200 °C.

Its long term stability is legendary and many sensors manufactured 20 or more years ago are still in daily use today. It is also able to withstand exposure to condensation without influencing its calibration.

The Hygromer<sup>®</sup> sensor is used in all ROTRONIC products in the Hygromer<sup>®</sup> and HygroClip<sup>®</sup> ranges.



#### Mechanical components.

Use of the right mechanical components is essential for precise measurement of humidity and temperature. The best humidity sensors and best electronic systems cannot compensate measurement errors caused by mechanical inadequacies at the point of measurement. ROTRONIC probes therefore combine excellent mechanical stability with optimal thermal properties to achieve the highest possible measurement performance.



#### Accuracy.

HygroClip2 probes are adjusted according to international standards with an air flow of 1 m/s at 23  $\pm$ 5 °C. Accuracy ranges between  $\pm$ 2 %rh / 0.3 K and  $\pm$ 0.5 %rh / 0.1 K depending on the product and adjustment profile selected. Accuracy specifications in this catalogue are defined by product comparison with the reference instruments used in our production plants (traceable to national standards). All the information in this catalogue is correct and true as at the time of publication. Subject to technical change without notice. Errors and omissions excepted.

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## HUMIDITY PROBES



## **HYGROCLIP2 PROBE**

The HygroClip2 is a completely new type of probe in a class of it's own in terms of accuracy and performance. Thanks to the new AirChip3000 technology, it also boasts a unique calibration and adjustment process as well as many other superb innovations. At the same time ROTRONIC has taken humidity measurement technology to a whole new level of performance and reliability: the HygroClip2 offers you the best possible reproducibility and a superb system accuracy of  $< \pm 0.8$  %rh and  $\pm 0.1$  K.

The new HygroClip2 is available in various formats: from a simple plug-in probe for handheld instruments and data loggers to the highly developed cable probes for high temperature and other special applications, we can provide you with exactly the right probe to suit your needs. As standard, they all have high accuracy, which can be increased further by specific adjustments within our patented AirChip, making every probe in our range a high-end product for all applications.

#### Applications

For HVAC monitoring & control, the pharmaceutical industry, building management systems, the paper industry, research, museums and many others.

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Records up to 2,000 measurement pairs (%rh/°C)
- Range of application 0...100 %rh / -100...200 °C (depending on probe type)
- UART interface
- Self-testing function
- Trend indication

#### HygroClip2 with AirChip3000 technology

- Compensates temperature and humidity at 30,000 reference points and can store 2,000 measurement pairs. If programmed by the user, it can self test and correct deviations automatically
- Freely configurable. Signal scaling, alarm limits and data logging intervals can be set by the user
- Active information and alarm generation
- Combines an ASIC (application specific integrated circuit), a microcontroller and a memory (EEPROM) on one micro-chip
- Thanks to the analog, freely scalable signal (2 x 0...1V) and the UART interface, it can be integrated not only in ROTRONIC products, but also in most OEM and customer solutions
- Can be interchanged in a few seconds without the need for readjustment
- Can be used as a reference in system qualification





#### **STANDARD PROBES**

Handheld instruments, data loggers,

transmitters, OEM systems

### STANDARD CLIMATE PROBES

#### Applications

#### Use

HVAC, food stores, health inspection agencies, warehouse mapping, building automation systems, paper, textile and pharmaceutical industries

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs\*
- Range of application 0...100 %rh / -50...100 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with adjustment profile 'Standard' factory adjustment certificate

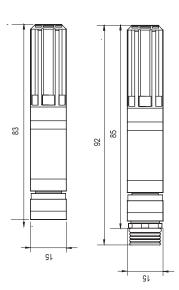
Order code	HC2-S	HC2-SH	HC2-S3	HC2-S3H
Туре	Standard probe		Meteorology probe	
Material	Polycarbonate hou	sing		
Color	Anthracite		White	
Adjustment	At 23 °C and 10, 35	At 23 °C and 10, 35, 80 %rh		
Accuracy	±0.8 %rh / ±0.1 K	±0.5 %rh / ±0.1 K	±0.8 %rh / ±0.1 K	±0.5 %rh / ±0.1 K
Weight	Approx. 10 g			
Filter	Polyethylene filter	Polyethylene filter included		
Sensor	Hygromer IN-1		Hygromer V-1	
Response time	10 s (63 % change)	10 s (63 % change)		

\* Optional, requires HW4 software

Order code	HC2-R	HC2-R3	
Туре	Exchange/refurbished probe with new	humidity sensor	
Material	Polycarbonate housing	Polycarbonate housing	
Color	Anthracite	White	
Adjustment	At 23 °C and 10, 35, 80 %rh		
Accuracy	±0.8 %rh / ±0.1 K		
Weight	Approx. 10 g		
Filter	Polyethylene filter included	Polyethylene filter included	
Sensor	Hygromer IN-1	Hygromer V-1	
Response time	10 s (63 % change)	3 s (63 % change)	

\* Optional, requires HW4 software







Electrical connections: (all HygroClip2 probes with connector)

- 1 🕒 V+ (3.2 VDC to max. 5 VDC, ±0%; recommended: 3.3 VDC)
- $\bigcirc$ 2 GND (ground, digital and power)
- 3 🔴 RXD (UART)
- 4 🔘 TXD (UART)
- 5 O Analog signal %rh (0...100 %rh=0...1 V)
- Analog signal °C (-40...60 °C = 0...1 V) 6 🔘 7
  - Ō AGND (analog ground)

#### **PROBES** for measurements in confined spaces

#### **Applications**

Measurements in packaging and small spaces where it is not possible to work with standard probes, concrete building structures, research applications, etc.

#### Use

Handheld devices, data loggers, transmitters, OEM products

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application 0...100 %rh / -40...85 °C
- + UART interface and freely scalable analog signals 0...1  ${\sf V}$
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-C04 HC2-C05	
Туре	Cable probe, Ø 4 mm, cable length ~2m	$\varnothing$ 5 mm, cable length ~2m
Material	Stainless steel V2A	Brass, nickel-plated
Handle color	Anthracite	
Adjustment	At 23 °C and 10, 35, 80 %rh	
Accuracy	±1.5 %rh / ±0.3 K	
Weight	Approx. 150 g Approx. 160 g	

## HIGH-TEMP. HANDHELD PROBES 15 mm

#### **Applications**

#### Use

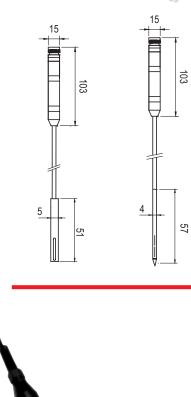
For measurements in air ducts, dryers, climatic chambers, etc. up to 200°C

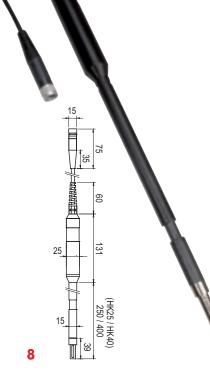
Handheld instruments and data loggers

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	НС2-НК25	НС2-НК40	
Туре	Handheld probe ~2m TPU cable	Handheld probe ~2m TPU cable	
Range of appl.	0100 %rh / -100150 °C	0100 %rh / -100200 °C	
Adjustment	At 23 °C and 10, 35, 80 %rh		
Accuracy	±0.8 %rh / ±0.1 K / Response time	±0.8 %rh / ±0.1 K / Response time $\tau$ 63: without filter <10 s	
Probe length	250 mm	250 mm 400 mm	
Handle color	Anthracite		
Filter carrier	NSP-ME (order filter separately, se	NSP-ME (order filter separately, see pages 99-100)	
Weight	Approx. 210 g	Approx. 240 g	





Handheld devices and data loggers

### **INSERTION PROBE** 5 mm, for measurements in bulk materials

#### Applications

Use

Measurements in dust-free bulk materials, granules, capsules and building materials such as concrete, bricks, etc. Temperature range of application to 85 °C

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application 0...100 %rh / -40...85 °C
- UART interface and freely scalable analog signals 0...1  ${\sf V}$
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-P05	
Туре	$\varnothing$ 5 x 200 mm, insertion probe with air slots, ~2m TPU cable	
Adjustment	At 23 °C and 10, 35, 80 %rh	
Accuracy	±1.5 %rh / ±0.3 K / Response time τ 63: <12 s	
Handle color	Anthracite	V
Weight	Approx. 160 g	

## **INSERTION PROBES** 10 mm, for measurements in bulk materials

#### **Applications**

Measurements in dusty bulk materials such as flour, sugar and building materials such as concrete, sand etc. Temperature range of application to 85 °C

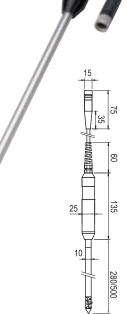
#### Use

Handheld devices and data loggers

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application: 0...100 %rh / -40...85 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-HP28	HC2-HP50	
Туре	Insertion probe with steel sinter filter, ~2m	TPU cable	
Adjustment	At 23 °C and 10, 35, 80 %rh	At 23 °C and 10, 35, 80 %rh	
Accuracy	±0.8 %rh / ±0.1 K / Response time τ 63: <12 s		
Probe length	280 mm 500 mm		
Handle color	Anthracite		
Steel sinter filter	ET-Z10 included		
Weight	Approx. 200 g		



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200

3

25



### SWORD PROBES 22 x 4 mm

#### Applications

#### Use

For measurement in stacks of paper, cardboard, textiles, etc.

Handheld instruments and data loggers

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Saves up to 2,000 measurement pairs (requires HW4 software)
- Range of application: 0...100 %rh / -40...85 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-HS28	HC2-HS42
Туре	Sword probe with air slots, ~2m TPU ca	able
Adjustment	At 23 °C and 10, 35, 80 %rh	
Accuracy	±0.8 %rh / ±0.1 K / Response time τ 63: <12 s	
Probe length	280 mm 420 mm	
Handle color	Anthracite	
Weight	Approx. 240 g Approx. 300 g	

### INDUSTRIAL PROBES 15 mm

#### **Applications**

Use

Measurements in all environments up to 200 °C such as inudstrial dryers and climatic chambers

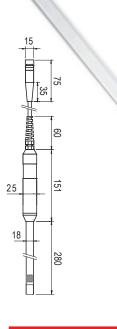
Transmitters, handheld devices, data loggers, OEM products

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Use as a reference for system validation
- Saves up to 2,000 measurement pairs (requires HW4 software)
- Range of application 0...100 %rh / -100...200 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C

• Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-IC1xx*	HC2-IC3xx*	HC2-IC4xx*	HC2-IC5xx*	HC2-IC7xx*
	*xx = cable len	gth in m (02, 05,	etc), 80g per add	itional metre	
Туре	PPS industrial	probe with ROTRC	NIC connector		
Adjustment	At 23 °C and 10	At 23 °C and 10, 35, 80 %rh			
Accuracy	±0.8 %rh / ±0.1	±0.8 %rh / ±0.1 K / Response time $\tau$ 63: without filter <10 s			
Probe length	100 mm	250 mm	400 mm	550 mm	700 mm
Filter carrier	NSP-ME (order	NSP-ME (order filter separately, see pages 99-100)			
Weight	Approx. 230 g	Approx. 260 g	Approx. 290 g	Approx. 230 g	Approx. 250





### INDUSTRIAL PROBES 15 / 25 mm

#### Applications

Measurements in all types of industrial processes and environments up to 200 °C

Use Handheld devices

and environments up

Handheld devices, data loggers, transmitters, OEM products

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Use as reference for system validation
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application 0...100 %rh / -100...200 °C
- UART interface and freely scalable analog signals 0...1  ${\sf V}$
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-IC3xx*-A	HC2-IC4xx*-A	HC2-IC5xx*-A	HC2-IC7xx*-A
	*xx = cable length	in m (02, 05) 80 g pei	r m cable length	
Туре	PPS industrial prob	PPS industrial probe with ROTRONIC connector		
Adjustment	At 23 °C and 10, 3	At 23 °C and 10, 35, 80 %rh		
Accuracy	±0.8 %rh / ±0.1 K /	±0.8 %rh / ±0.1 K / Response time $\tau$ 63: without filter <10 s		
Probe length	250 mm	400 mm	550 mm	700 mm
Filter carrier	NSP-ME (order filte	NSP-ME (order filter separately, see pages 99-100)		
Weight	Approx. 290 g	Approx. 320 g	Approx. 350 g	Approx. 380 g

## INDUSTRIAL PROBES 15 mm

#### Applications

Measurements in all types of industrial processes to 200  $^{\circ}\mathrm{C}$ 

Use Handheld devices, data loggers, transmitters, OEM products

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Use as a reference for system validation
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application 0...100 %rh / -100...200 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe material: DIN 1.4305 or AISI 302 / AFNOR Z10 CNF 18-9
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-IM1xx*	HC2-IM3xx*	HC2-IM4xx*	HC2-IM5xx*
	*xx = cable length i	n m (02, 05) 80 g per	m cable length	1
Туре	Industrial probe of	chrome nickel steel w	ith ROTRONIC conne	ctor
Adjustment	At 23 °C and 10, 35	At 23 °C and 10, 35, 80 %rh		
Accuracy	±0.8 %rh / ±0.1 K /	±0.8 %rh / ±0.1 K / Response time $\tau$ 63: without filter <10 s		
Probe length	120 mm	280 mm	430 mm	580 mm
Filter carrier	SP-MSB15 (order fil	SP-MSB15 (order filter separately, see pages 99-100)		
Weight	Approx. 260 g	Approx. 400 g	Approx. 540 g	Approx. 680 g



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150

250/400/550/7

25

## **SCREW-IN PROBES**

#### Applications

#### Use

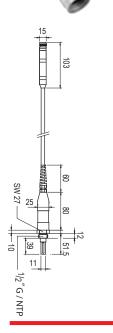
Measurements in all types of industrial processes up to 100 bar and to 200  $^{\circ}\mathrm{C}$ 

Transmitters, OEM products

#### Highlights

- Measures relative humidity, temperature and dew/frost point
- Screw-in probe with ROTRONIC connector, steel housing
- Suitable for pressures up to 400bar (5800 psi)
- Saves up to 2,000 measurement pairs (optional, requires HW4 software)
- Range of application 0...100 %rh / -100...200 °C / 0...400 bar / 0...5800 PSI
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe material: DIN 1.4305 or AISI 302 / AFNOR Z10 CNF 18-9
- Probe with 'Standard' adjustment profile, factory adjustment certificate

Order code	HC2-IE1Mxx*	HC2-IE3Mxx**	
	*xx = cable length in m (02, 05) 80 g	per m cable length	
Туре	<sup>1</sup> / <sub>2</sub> " G with ROTRONIC connector	1/2" NPT with ROTRONIC connector	
Adjustment	At 23 °C and 10, 35, 80 %rh	At 23 °C and 10, 35, 80 %rh	
Accuracy	$\pm 0.8$ %rh / $\pm 0.1$ K / Response time $\tau$ 6	±0.8 %rh / ±0.1 K / Response time $\tau$ 63: without filter <10 s	
Filter carrier	SP-MSB15 (order filter separately, see	SP-MSB15 (order filter separately, see pages 99-100)	
Weight	Approx. 290 g	Approx. 290 g	



Detailed specifications	
Power supply / Connections	
Supply voltage (VDD)	HC2-IC, HC2-IM and HC2-IE: 3.3 V ± 0.1 V, other types: 3.25.0 VDC ±0%
Nominal current consumption	<4,0 mA at VDD = 3,3 VDC
Humidity measurement	
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1 (exception HC2-S3, Hygromer <sup>®</sup> V-1)
Measurement range	0100 %rh
Accuracy at 23 °C	±0.8 %rh
Repeatability	0.3 %rh
Long term stability	<1 %rh/year
Temperature measurement	
Sensor	Pt100 1/3 Class B
Measurement range	-100200 °C
Accuracy at 23 °C	±0.1 K
Repeatability	0.05 °C
Long term stability	<1 °C/year
Response time	4 sec for 63 % of the change from 23 to 80 $^{\circ}\text{C}$ (1 m/sec air flow at sensor)
Calculated parameters	
Psychrometric calculations	Dew point or frost point
Start-up time / Refresh rate	<2 s / <0.9 s (main clock 5 MHz)
Configurable analogue outputs	
Output 1 standard	Relative humidity; 0100 %rh = 01 V
Output 2 standard	Temperature -4060 °C = 01 V
Scale limits	-999.99+9999.99 units, user configurable with HW4 software
Digital interface (service connector)	
Type of interface	UART (universal asynchronous receiver transmitter)
Maximum length service cable	5 m (16.4 ft) without signal amplifier
General specifications	
Housing material	Polycarbonate / ABS
Connector material	Anodized anticorodal aluminium
Filter material	Depending on probe / filter type
Protection	IP 65
CE/EMC compatibility	CE-compliant, 2007/108/EC
	EN 61000-6-1: 2001, EN 61000-6-2: 2005
	EN 61000-6-3: 2005, EN 61000-6-4: 2001 + A11
Solder	Lead-free (RoHS-compliant)
FDA/GAMP compatibility	FDA 21 CFR Part 11 / GAMP 4
Electronics operating range	-50100 °C / 0100 %rh, non-condensing
Max. air velocity at probe	40 m/s (7,870 ft/min)

## **PROBES FOR SPECIAL APPLICATIONS**

We have probes with optimised sensors and/or filters that offer improved resistance to pollutants and other harmful substances in various special applications. They can be ordered with the order numbers given below and connected with a standard handheld, data logger or transmitters

#### For all special applications involving pollutants and other harmful substances:

To attain optimum accuracy, probes should be calibrated at more regular intervals than usual and adjusted if necessary. ROTRONIC does not keep stock of special probes. It is the customer's responsibility to keep spare probe for critical application scenarios.

#### Hygromer HH sensor

The HH sensors were specifically developed for use in sterilization processes involving Hydrogen Peroxide (H2O2). H2O2 is very aggressive and will destroy every sensor sooner or later. The HH sensors are manufactured using a specific formula so that they can resist H2O2 and other harmful substances or process chemicals for a longer period of time.

#### Hygromer V-1 sensor

The Hygromer V-1 sensors are based on the tried-and-tested IN-1 sensor. They were developed for applications with long periods of condensation as often occur in, for example, agricultural meteorology. Robust in construction, they have excellent long term stability and resistance to thawing. At <20 seconds, their response times are still very short. This also establishes the sensors for use in drying processes using alcohol in air. Such processes are often used in the food and pharmaceutical industries.

#### Hygromer M1R

The Hygromer M1R sensors are highly suitable for applications with rapid changes in climatic conditions as typically occur in, for example, high altitude meteorology.

They are used in weather balloons, which pass through immense differences in altitude with corresponding climatic changes in a very short time. The sensor has extremely short response times of <3 seconds and still reacts quickly at low temperatures. It may be used in temperatures ranging from -80...140 °C.

It is not possible to specify lifetimes for the sensors because they depend very fundamentally on the particular application. Depending on the humidity, temperature, pollutants/harmful substances involved and the number of cycles, they can vary immensely.

Order code	Application / Harmful substance / Problem	Contains
HC2-S-HH	Disinfection / Sterilization with H2O2	HygroClip2 with Hygromer HH
HC2-IC102-HH	Applications with ozone	Industrial HygroClip2 (2 m cable) with Hygromer HH
HC2-S-V1	Agricultural meteorology / Drying with alcohol	HygroClip2 with Hygromer V1
HC-IC102-V1	Climatic chambers to 200 °C	HygroClip2 with Hygromer V1
HC2-S-M1R	Weather balloons: cold, rapid changes in conditions	HygroClip2 with ultra-fast Hygromer M1R





Christiangly

V-1 sensor

HH sensor

M1R sensor

## **HYGROFLEX3 SERIES**

The new HygroFlex3 series is the latest development in HVAC transmitters for relative humidity, temperature and dew point. Based on AirChip3000 technology, the transmitters offer high accuracy at a low cost.

The new generation boasts a unique calibration and adjustment process as well as many other unbeatable innovations. At the same time we have taken the sensor technology to a whole new level of performance and reliability:

The HygroFlex3 series offers you maximum reproducibility and a guaranteed system accuracy of <±2 %rh and ±0.3 K. The transmitters come in various versions and there are also thermostats/hygrostats available for the duct and wall versions. Many useful functions can be activated with the optional HW4 software.

#### Applications

HVAC applications in cost-sensitive applications, building management systems, museums, libraries, etc.

#### Highlights

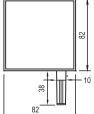
- Unique calibration and adjustment process
- Highest reproducibility
- Guaranteed system accuracy of <2 %rh and 0.3 K
- Space, wall and duct mount versions
- Many useful functions can be accessed with optional HW4 software

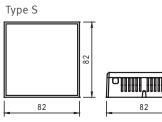






#### Type R





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## **HF3x Space Mount**

TRANSMITTERS

#### Applications

HVAC applications, cost-sensitive installations, building management systems, etc.

#### Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Range of application -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs\*
- Use as simulator for system validation \*
- UART service interface
- Integrated, extractable probe
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±2 %rh / ±0.3 K

Space version	HF320-S series	HF320-R series						
Туре	2- or 2 x 2-wire							
Signals	Signals freely scalable *							
Probe	Fixed Extractable							
Integrated LC display	Optional							

\* Optional, requires HW4 software

Space version	HF33x-S series	HF33x-R series						
Туре	3/4-wire							
Signals	Signals freely selectable and scalable by user *							
Probe	Fixed	Extractable						
Integrated display	Optional							

\* Optional, requires HW4 software

## **HF3 WALL & DUCT VERSIONS**

#### Applications

HVAC applications, cost-sensitive installations, building management systems, etc.

#### Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Range of application -40...60 °C, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs\*
- Use as simulator for system validation \*
- UART service interface
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±2 %rh / ±0.3 K

Duct version	HF320-D series	HF33x-D series
Туре	2- or 2 x 2-wire	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Filter	Polyethylene filter	

Duct version	HF346-D
Туре	Thermostat/Hygrostat with 2 single pole changeover relays
Switching range	Scalable*
Switching parameters	Temperature, humidity, dew point
Switch points	Potentiometer & LED for fine adjustment

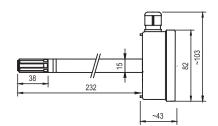
\* Optional, requires HW4 software

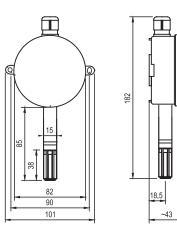
Wall version	HF320-W series	HF33x-W series
Туре	2- or 2 x 2-wire	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Filter	Polyethylene filter	

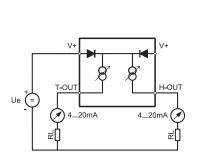
Wall version	HF346-W
Туре	Thermostat/Hygrostat with 2 single pole changeover relays
Switching range	Scalable*
Switching parameters	Temperature, humidity, dew point
Switch points	Potentiometer & LED for fine adjustment

\* Optional, requires HW4 software

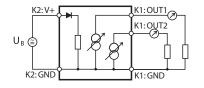


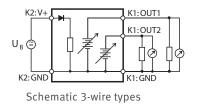


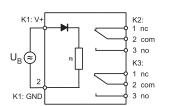




Schematic 2-wire types







Schematic hygrostat/thermostat

Order information (for accessories see pages 99-102)									
HF3x trar	HF3x transmitters with analog signals								
Power su	pply a	and	out	out s	igna	al typ	be		
HF320-									2- or 2 x 2-wire, <28 VDC,
									common supply V+, 420 mA
HF331-									3/4-wire (1540 VDC / 1228 VAC, 020 mA)
HF332-									3/4-wire (1540 VDC / 1228 VAC, 420 mA)
HF333-									3/4-wire (540 VDC / 528 VAC, 01 V)
HF334-									3/4-wire (1040 VDC / 828 VAC, 05 V)
HF335-									3/4-wire (1540 VDC / 1228 VAC, 010 V)
Instrume	nt typ	e							
	D				Х				Duct mount, Ø 15 x 235 mm (standard)
	S								Space mount
	R								Space mount with external sensor
									(Accuracy: ±1 %rh / 0.2 K)
	W				Х				Wall mount, Ø 15 x 85 mm (standard)
Output pa	arame	eter	S						
		В				Х	Х	Х	Humidity (0100 %rh) & temperature
		Н				Х	Х	Х	Only humidity (0100 %rh)
		Т				Х	Х	Х	Only temperature
		А							Dew point & temperature
Standard	scali	ng	temp	perat	ure	*			
			1	Х					Temperature (050 °C)
			6	Х					Temperature (0100 °F)
Optional	displ	ay							
					D				Backlit display (only HF33x-S)
					Х				Without display
Standard	scali	ng	dew	poin	it / fi	rost	poin	t	
						Х	В	Х	-5050
						Х	С	Х	-50100

Order information (for accessories see pages 99-102)									
Hygrostat / Thermostat HF346									
Power su	oply								
HF346-									3/4-wire (1840 VDC / 1228 VAC)
Instrument type									
	D								Duct mount, Ø 15 x 235 mm (standard)
	W								Wall mount, Ø 15 x 85 mm (standard)
Output pa	aram	eter	s rel	ay					
		В			Х	Х			Humidity & temperature
		Н	Х	Х	Х	Х			Only humidity
		Т			Х	Х	Х	Х	Only temperature
		А					Х	Х	Temperature & dew point
Control ra	nge	pote	entic	met	er te	empe	eratu	re *	
			1	Х					050 °C
			6	Х					0100 °F
Control ra	nge	pote	entic	met	er d	ew p	oint	/ fro	ost point *
					В	Х			-5050
Control ra	nge	pote	entic	met	er h	umic	lity*		
							4	Х	0100 %rh
* Other scaling on request									

#### Detailed specifications

Detailed specifications								
Power supply / Connections	HF32	HF33	HF34					
Supply voltage	1028 VDC	1540 VDC or	840 VDC					
	V min = 10 V + (0.02 x load*)	1228 VAC	1228 VAC					
Current consumption	Max. 2 x 20 mA	<50 mA	44 mA					
Electrical connections	Type D and W: screw terminals and M16 cable gland N/A							
	Type R & S: screw terminals							
Humidity measurement	HF32	HF33	HF34					
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1	ROTRONIC Hygromer® IN-1						
Measurement range	0100 %rh							
Accuracy at 23 °C	±2.0 %rh (type D, S and W) / ±1.0	%rh (type R)	±2.0 %rh					
Repeatability	0.3 %rh							
Long term stability	<1 %rh/year							
Response time	Typically 10 s for 63% of a change	235 ightarrow 80 %rh (1 m/sec air flow at s	ensor)					
Temperature measurement	HF32	HF33	HF34					
Sensor	Pt100 1/3 Class B							
Measurement range	-4060 °C / -40140 °F							
Accuracy at 23 °C	±0.3 K (type D, S and W) / ±0.2 K (	(type R)						
Repeatability	0.05 °C							
Long term stability	<1 °C/year							
Response time	4 sec for 63 % of a change from 23 to 80 °C (1 m/sec air flow at sensor)							
Calculated parameters	HF32	HF33	HF34					
Psychrometric calculations	Dew point or frost point							
Start-up time	Typically 3.4 s	Typically 1.9 s						
Signal type (freely definable by user)	420 mA	020 mA, 420 mA	No analog					
		01 V, 05 V, 010 V	signals					
Scale limits	-999.99 +9999.99 units							
*Minimum/Maximum load (in $\Omega$ )	0/500 Ω	0/500 $\Omega$ (current signal), min.						
Optional display (only types R and S)	LCD, 1 or 2 decimals,	LCD, 1 or 2 decimals,	N/A					
	without backlight	with backlight						
Probe material	Polycarbonate, except for types R	and trend indicator	Polycarbonate					
Filter material	Polyethylene, except for types R a		Polyethylene					
Housing material / Protection	ABS / IP 65, except for types R and		rotycthytene					
Weight	90 g		105 g					
CE/EMC compatibility	EN 61000-6-1: 2001, EN 61000-6	-2: 2005						
	EN 61000-6-3: 2005, EN 61000-6							
Solder	Lead-free (RoHS-compliant)							
Fire resistance	Conforms to UL94-HB							
FDA/GAMP compatibility	Conforms to FDA21 CFR Part 11 ar	nd GAMP4						
Electronics operating range	-4060 °C / -1060 °C (models w	vith display) 0100 %rh, non-conde	nsing					
Temperature limits at probe	-4060 °C							
Maximum wind velocity at probe	20 m/s (7,870 ft /min), except for	types R and S						
Configurable relay outputs	HF34							
Switch point adjustment	Potentiometer with scale (2 one-p	ole change-over relays)						
Switch point limits	-999.99+9999.99 units (potenti	ometer minimum and maximum)						
Relay status indicator	LED (in housing)							
Breaking capacity	250 VAC / 6 A at ohmic load							
Service interface	UART IO D78F0114H (universal as	ynchronous receiver transmitter)						

## **HYGROFLEX4** SERIES

The new HygroFlex4 series is the latest development in HVAC transmitters for relative humidity, temperature and dew point. Based on AirChip3000 technology, these precision instruments achieve a new level of accuracy in this category of product, and are more precise than the HF3 series.

The new generation boasts a unique calibration and adjustment process as well as many other unbeatable innovations. At the same time we have taken the sensor technology to a whole new level of performance and reliability:

The HygroFlex4 series offers maximum reproducibility and a system accuracy of <±1 %rh and ±0.2 K. The transmitters are available in wall and duct mount versions. Many useful functions can be activated with the optional HW4 software.

#### **Applications**

High performance HVAC applications, building management systems, museums, libraries, etc.

#### Highlights

- Unique calibration and adjustment process
- Highest reproducibility
- System accuracy of < ±1 %rh and ±0.2 K
- Wall and duct versions
- Many useful functions can be activated with the optional HW4 software



## **HF4 WALL & DUCT VERSIONS**

#### Applications

HVAC applications, building management systems, museums, libraries, etc.

#### Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Range of application -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Records up to 2,000 measurement pairs \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- Can be mounted on a DIN rail (see accessories, page 102)

Wall version	HF420-W series	HF43x-W series						
Туре	2- or 2 x 2-wire	3/4-wire						
Signals	Signals freely scalable*	Signals freely selectable and scalable*						
Features	Alarm indicators, display and	Alarm indicators, display and keypad (optional)						
Filter	Polyethylene filter							

Duct version	HF420-D series	HF43x-D series
Туре	2- or 2 x 2-wire	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Features	Horizontal version with display/ke	ypad (optional)
Filter	Polyethylene filter	

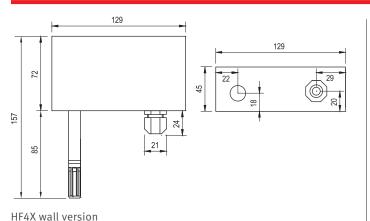


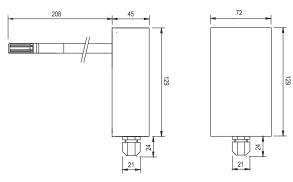
А



Horizontal mounting

\* Requires HW4 software For networkable transmitters see pages 76-81



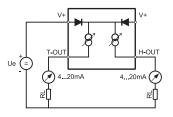


HF4X duct version (vertical mounting)

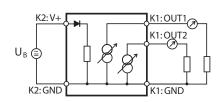
Order informati	on (f	or a	cces	sorie	es s	ee p	bages 99-102)
Transmitters with analog output signals							
Power supply and	l out	put s	signa	l typ	е		
HF420-							2- or 2 x 2-wire, <1028 VDC, common V+, 420 mA
							(Only display without backlight possible)
HF431-							3/4-wire, 1540 VDC / 1228 VAC, 020 mA
HF432-							3/4-wire, 1540 VDC / 1228 VAC, 420 mA
HF433-							3/4-wire, 540 VDC / 528 VAC, 01 V
HF434-							3/4-wire, 1040 VDC / 828 VAC, 05 V
HF435-							3/4-wire, 1540 VDC / 1228 VAC, 010 V
Instrument type							
D			Х				Duct probe vertical, Ø 15 x 208 mm (standard, without display)
W							Wall probe, Ø 15 x 85 mm (standard)
Output paramete	ers						
В					Х	X	Humidity & temperature
Н		Х			X		Only humidity
Т	~	~				Х	Only temperature
A					~	~	Temperature & dew point
		cia	لاعاد	* (hu	mid	itv•	always 0100 %rh)
Scalling of the ot			Iais	(IIU	iiiiiu	ity:	
		Х					No temperature output signal
	1	Х					050 ℃
	2	X					1040 °C
	3	X					-4060 °C
	4	X					-3070 °C
	5	X					-4085 °C
	6	X					0100 °F 0200 °F
	7	X					-50200 °F
	9	Х					-30200 °F
Optional display							
			D				Display with backlight (only for horizontal mounting)
			Х				No display
Electrical connec	tion	s (ai	nalog	gue s	igna	als t	o terminals)
				1			M16 x 1.5 cable gland (horizontal, type D with display and type W)
				2			M16 x 1.5 cable gland (vertical, type D without display)
				3			$^{1\!/\!_{2}"}$ conduit adapter (horizontal, type D with display and type W)
				4			1⁄2" conduit adapter (vertical, type D without display)
Standard scaling	dev	и ро	int / I	frost	poi	nt	
					Х	Х	No calculation
					В	Х	-5050 °C
					С	Х	-50100 °C
					D	Х	-50200 °F
Others on requ	est						

Off-the-shelf types:		
Duct version:	HF420-DB1XX2XX	2-wire, $\rightarrow$ 420 mA = 0100 %rh / 050 °C
	HF432-DB1XX2XX	3/4-wire, $\rightarrow$ 420 mA = 0100 %rh / 050 °C
Wall version:	HF420-WB1XX1XX	2-wire, $\rightarrow$ 420 mA = 0100 %rh / 050 °C
	HF432-WB1XX1XX	3/4-wire, $\rightarrow$ 420 mA = 0100 %rh / 050 °C

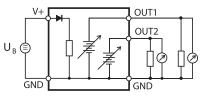
Detailed specifications					
Power supply / Connections	HF42	HF43			
Supply voltage	1028 VDC	1540 VDC / 1228 VAC			
	V min = 10 V + (0.02 x load*)				
Current consumption	2 x 20 mA	<50 mA			
Electrical connections	Screw terminals and M16 cable gl	and or ½" conduit adapter			
Humidity measurement	HF42	HF43			
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1				
Measurement range	0100 %rh				
Accuracy at 23 °C	±1.0 %rh				
Repeatability	0.3 %rh				
Long term stability	<1 %rh/year				
Response time	Typically 10 s for 63% of a change	from 35 $\rightarrow$ 80 %rh (1 m/sec air flow at sensor)			
Temperature measurement	HF42	HF43			
Sensor	Pt100 1/3 Class B				
Measurement range	-50100 °C / -58212 °F				
Accuracy at 23 °C	±0.2 K				
Repeatability	0.05 °C				
Long term stability	<1 °C/year	<1 °C/year			
Response time	Typically 4 s for 63 % of a change	Typically 4 s for 63 $\%$ of a change from 23 to 80 °C (1 m/sec air flow at sensor)			
Calculated parameters	HF42	HF43			
Psychrometric calculations	Dew point or frost point				
Start-up time	Typically 3.4 s	Typically 1.9 s			
Signal type	420 mA	020 mA, 420 mA, 01 V, 05 V, 010 V			
		Definable by user			
*Minimum/Maximum load (in $\Omega$ )	0/500 Ω				
Service interface		UART IO D78F0114H (universal asynchronous receiver transmitter)			
Service cable maximum length	5 m (16.4 ft)				
General specifications	HF42	HF43			
Optional display	LCD, 1 or 2 decimals,	LCD, 1 or 2 decimals,			
Droha matarial	without backlight	with backlight and trend indicators			
Probe material	Polycarbonate				
Filter material		Polyethylene			
Housing material / Protection	ABS / IP 65 (except with USB or Et	nemet interace)			
Weight	250 g	EN (1000 ( 1, 2001 EN (1000 ( 2, 2005			
CE/EMC compatibility	EMC Directive 2004/108/EC:	EN 61000-6-1: 2001, EN 61000-6-2: 2005 EN 61000-6-3: 2005, EN 61000-6-4: 2001 + A11			
Solder	Lead-free (RoHS-compliant)	Li 01000 0 3. 2003, Li 01000 0 4. 2001 + A11			
Fire resistance	Conforms to UL94-HB				
FDA/GAMP compatibility		Conforms to 21 CFR Part 11 and GAMP4			
Electronics operating range	-4060 °C / (models with display:	-4060 °C / (models with display: -1060 °C) 0100 %rh, non-condensing)			
Temperature limits at probe	-50100 °C				
Maximum air velocity at probe	20 m/s (7,870 ft /min)				



Schematic 2-wire types



Schematic 3-wire current signal



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## **HYGROFLEX5 SERIES**

The HygroFlex5 series offers you ultimate performance and flexibility thanks to its interchangeable HygroClip2 probes. The transmitters come in wall and duct mount versions. Many useful functions can be accessed with optional HW4 software.

HF5-Series is available with analog and digital outputs, so compatibility with almost any monitoring or control system is assured. Digital versions may be networked togther to form a dedicated environmental monitoring system using HW4 software.

The new generation device not only has a unique calibration and adjustment process, but also allows probes to be interchanged in just a few seconds. This easy interchangeability during operation reduces down-time and service costs to a huge extent. The possibility of using every probe as a simulator with fixed output values is a big advantage for system validation. In the case of networked devices this can even be carried out online from a remote PC workstation.

#### Applications

High specification HVAC applications, building management systems, museums, libraries, environmental monitoring systems.

#### Highlights

- Unique calibration and adjustment process
- Highest reproducibility
- Wall and duct versions; the wall version also serves for the connection of cable based probes
- Many useful functions can be activated with the optional HW4 software



## **HF5 WALL & DUCT VERSIONS**

#### **Applications**

HVAC applications, building management systems, museums, libraries, etc.

#### Highlights and common features

- Probe interchangeable in just a few seconds
- Measures relative humidity, temperature and dew/frost point
- Calculates all psychrometric values
- Range of application -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Use as a simulator for system validation \*
- UART service interface
- Precision: dependent on the probe and adjustment profile used
- Can be mounted on a DIN rail (see accessories, page 102)
- Suitable probes: all HygroClip2 (HC2x) probes
- Includes flange for duct mounting

Wall version	HF52-W series	HF53-W series
Туре	2- or 2 x 2-wire	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Features	Alarm indicators, display and keyp Optional USB & RS485 interface	oad (optional)

Duct version	HF520-D series	HF53x-D series
Туре	2- or 2 x 2-wire	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Features	Alarm indicators, display and keyp	oad (optional)

\* Optional, requires HW4 software Note: Version without display for vertical mounting

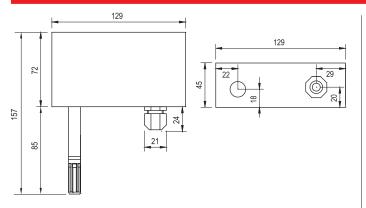


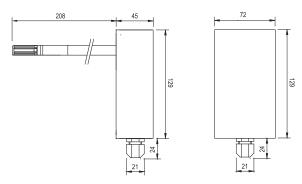


Horizontal mounting



Vertical mounting





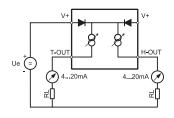
HF5x wall version

Order informa	tion (	for	access	ori	es	see	pages 99-102)				
HF5 transmitte											
Power supply and output signal type <b>HF520-</b> 2- or 2 x 2-wire, <1028 VDC common supply V+, 420 mA							2- or 2 x 2-wire, <1028 VDC common supply V+, 420 mA				
nr520-											
1155.24							Only display without backlight possible				
HF531-							3/4-wire (1540 VDC / 1228 VAC, 020 mA) 3/4-wire (1540 VDC / 1228 VAC, 420 mA)				
HF532-							3/4-wire (1540 VDC / 1228 VAC, 420 IIIA) 3/4-wire (540 VDC / 528 VAC, 01 V)				
HF533-											
HF534-							3/4-wire (1040 VDC / 828 VAC, 05 V)				
HF535-	~						3/4-wire (1540 VDC / 1228 VAC, 010 V)				
Instrument typ	e		Х				Duct mount vortical (1.15 x 200 mm (ctandard without dicalay)				
W			^				Duct mount vertical, Ø 15 x 208 mm (standard, without display)				
							Wall mount, Ø 15 x 85 mm (standard)				
Output parame											
	3				Х	Х	Humidity & temperature				
		Х				Х					
1					Х	Х	Only temperature				
	1 X	Х					Humidity & dew point				
1	A						Temperature & dew point				
(	2						Temperature & wet bulb temperature (Tw) in °C				
[	)						Temperature & enthalpy (H) in kJ/kg				
ł	Ξ						Temperature & specific humidity (Q) in g/kg				
ł	-						Temperature & absolute humidity (Dv) in g/m3				
(	Ĵ						Temperature & mixing ratio (R) in g/kg				
Further calculat	ions a	are p	ossibl	e. P	lea	se c	onsult our price list in this regard.				
Scaling of the o	outpu	t sig	gnals *	(h	um	idity	y: always 0100 %rh)				
	Х	Х					No temperature output signal				
	1	Х					050 °C				
	2	Х					1040 °C				
	3	Х					-4060 °C				
	4	Х					-3070 °C				
	5	Х					-4085 °C				
	6	Х					0100 °F				
	7	Х					0200 °F				
	8	Х					0300 °F				
	9	Х					-50200 °F				
Optional displa	ay										
,	,		D				Display with backlight (only for horizontal mounting)				
			X				No display				
Electrical conn	oction	ac (-			iar	aalo					
Liectrical conn	ection	15 (8			sigf	IdtS	to terminals) & interfaces				
				1			M16 x 1.5 cable gland, only analogue signals, horizontal mounting				
				2			M16 x 1.5 cable gland, vertical mounting without display, only analogue signals				
				7			M16 x 1.5 & USB & RS485, communication interface, horizontal mounting				
Scaling of the o	calcul	ateo	d outpu	ut p	ara	me	ters *				
					Х	Х	No calculation				
					В	Х	-5050				
					С	Х	-50100				
					D	Х	-50200				

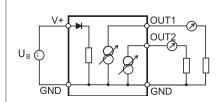
\* Others on request

#### Detailed specifications

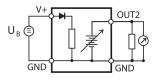
Detailed specifications				
Power supply / Connections	HF52	HF53		
Supply voltage	1028 VDC, 420 mA current loop	1540 VDC /1228 VAC		
	V min = 10 V + (0.02 x load*)	at 500 Ω		
Current consumption	2 x 20 mA <50 mA			
Electrical connections	Screw terminals and M16 cable gland or $^{1\!/}$	Screw terminals and M16 cable gland or ½" conduit adapter		
Humidity measurement	HF52 HF53			
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1 (depending on	the HygroClip2 used)		
Measurement range	0100 %rh			
Accuracy at 23 °C	± 0.8 %rh (probe dependent)			
Repeatability	0.3 %rh			
Long term stability	<1 %rh/year			
Response time	Typically 10 s for 63 % of a jump 35 $\rightarrow$ 80	%rh (1 m/sec air flow at sensor)		
Temperature measurement	HF52	HF53		
Sensor	Pt100 1/3 Class B (in all HygroClip2 probe	s)		
Measurement range	-100200 °C / -148392 °F			
Accuracy at 23 °C	±0.1 K (probe dependent)			
Repeatability	0.05 °C			
Long term stability	<1 °C/year			
Response time	Typically 4 s for 63 $\%$ of a change from 23 to 80 °C (1 m/sec air flow at sensor)			
Calculated parameters	HF52 HF53			
Psychrometric calculations	All types available			
Start-up time	Typically 3.4 s	Typically 1.9 s		
Signal type (selectable by jumper)	420 mA	020 mA, 420 mA , 01 V, 0 5 V, 010 V		
Scale limits	-999.99+9999.99 units, user scaleable			
* Maximum load (in Ω)	0/500 Ω	0/500 $\Omega$ (current signal),		
		min. 1000 $\Omega$ (voltage signal)		
Type of interface	USB or Ethernet TCP/IP (cable connection or wireless) & RS485			
Service interface	UART (universal asynchronous receiver transmitter) on mini USB connector			
Service cable maximum length	5 m (16.4 ft)			
Optional display	LCD, 1 or 2 decimals,	LCD, 1 or 2 decimals,		
	without backlight	with backlight and trend indicator		
Probe material	Polycarbonate			
Filter material	Polyethylene			
Housing material / Protection	ABS / IP 65 (except for models with USB in	terface)		
Weight	Approx. 250 g			
CE/EMC compatibility	EMC Directive 2004/108/EC	EN 61000-6-1: 2001, EN 61000-6-2: 2005		
Solder	Lead free (RoHS-compliant)	EN 61000-6-3: 2005, EN 61000-6-4: 2001 + A11		
Fire resistance	Conforms to UL94-HB			
FDA/GAMP compatibility				
Electronics operating range				
Naximum wind velocity at probe     40 m/s (7,870 ft/min)				



Schematic 2-wire types



Schematic 3-wire current signal



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## **HYGROFLEX6 SERIES**

HygroFlex6 series provides the highest specification and widest range of configurations for industrial applications. The transmitters come in wall, cable and duct versions. Many useful functions can be activated with the optional HW4 software. The measuring circuits of the HF6x series are galvanically isolated.

This new instrument generation not only boasts a unique calibration and adjustment process, but also allows every transmitter to be used as a simulator with fixed values. This is a big advantage for system validation. In the case of networked transmitters this can even be done online from a PC running ROTRONIC HW4 software.

#### Applications

HVAC applications, building management systems, museums, libraries, etc.

#### Highlights

- Unique calibration and adjustment process
- Highest reproducibility
- Wall, duct and cable versions
- Many useful functions can be activated with the optional HW4 software

## HF6 wall/cable mount

#### Applications

HVAC applications, building management systems, museums, libraries, etc.

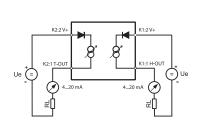
#### Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Electronics operating range -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- Mains or low voltage power supply

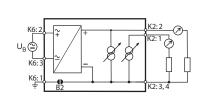
Wall mount	HF624-W series	HF63x-W series
Туре	2- or 2 x 2-wire, galvanically isolated	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Features	Alarm indicators, display and keypad (op	tional)
Filter	Polyethylene filter	

Cable mount	HF624-C series	HF63x-C series		
Туре	2- or 2 x 2-wire, galvanically isolated	3/4-wire		
Signals	Signals freely scalable*	Signals freely selectable and scalable*		
Features	Alarm indicators, display and keypad (op PPS probe with 2 m cable	tional)		
Filter	Polyethylene filter			

\* Optional, requires HW4 software



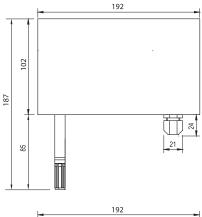
Schematic 2-wire types



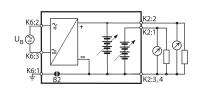
Schematic 3-wire current signal Low voltage







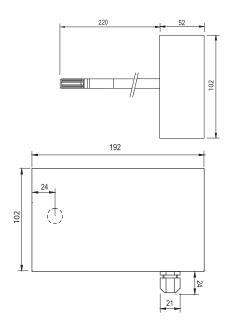




Schematic 3-wire voltage signal Low voltage







## **HF6 DUCT MOUNT**

#### **Applications**

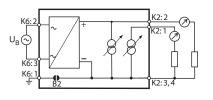
HVAC applications, building management systems etc.

#### Highlights and common features

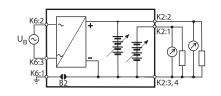
- Measures relative humidity, temperature and dew/frost point
- Range of application -40...60 °C, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe
- Adjustment profile «Standard», factory adjustment certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- Mains or low voltage power supply

Duct version	HF624-D series	HF63xD series
Туре	2- or 2 x 2-wire, galvanically isolated	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Features	Alarm indicators, display and keypad (op	tional)
Filter	Polyethylene filter	

\* Optional, requires HW4 software



Schematic 3-wire current signal Mains voltage power supply



Schematic 3-wire voltage signal Mains voltage power supply

#### Order information (for accessories see pages 99-102)

								_	
Transmitte	ers with	anal	log o	utpu	ıt si	gnals	5		
Power sup									
HF624-	pty and t	Jurp	at si;	Shar	cype	-			2 x 2-wire, <1028 VDC, galvanically isolated
HF631-									3/4-wire, 1520 VDC / 1228 VAC, 020 mA
HF632-									3/4-wire, 1540 VDC / 1228 VAC, 420 mA
HF633-									3/4-wire, 540 VDC / 528 VAC, 01 V
HF634-									3/4-wire, 1040 VDC / 828 VAC, 01 V
HF635-									3/4-wire, 1540 VDC / 1228 VAC, 010 V
HF636-									3/4-wire, 85265 VAC, 020 mA
HF637-									3/4-wire, 85265 VAC, 420 mA
HF638-									3/4-wire, 85265 VAC, 01 V
HF639-									3/4-wire, 85265 VAC, 05 V
HF63A-									3/4-wire, 85265 VAC, 010 V
Instrumen	t type								
	2								PPS cable probe 2 m, Ø 15 x 100 mm
	D								Duct version, Ø 15 x 220 mm
	W								Wall version, Ø 15 x 85 mm
Output pa	rameter	S							
	Р						Х	Х	Humidity and passive Pt100
	В						х	Х	Humidity & temperature
	Н	Х	Х				х	х	Only humidity
	Т						Х		Only temperature
	1	х	Х						Humidity & dew point
	A	~	~						Temperature & dew point
Scaling of		out a	iana	ale (k	num	idity	عاير	Nava	s 0100 %rh)
Scalling Of	the out			115 (1	ium	iuity:		vays	
			Х						No temperature output signal
		1	Х						050 °C
		2	Х						1040 °C
		3	Х						-4060 °C
		4	Х						-3070 °C
		5	Х						-4085 °C
		6	Х						0100 °F
		7	Х						0200 °F
		9	Х						-50200 °F
	Р	Ρ	3						With passive Pt100 1/3 Class B
	Р	Ρ	5						With passive Pt100 1/5 Class B
	Р	Ρ	А						With passive Pt100 1/10 Class B
Optional c	lisplay								
				D					Display (only display without backlight possible for HF624)
				X					No display
Probe exte	nsion			~					
TIODE EXIC	21131011				c				Chan Jan Jan the (D. 200 mm, W. Of mm)
					S				Standard length (D = 220 mm, W = 85 mm) Standard length (C) + 150 mm
					1				Standard length (S) + 150 mm
					2				Standard length (S) + 300 mm
					3				Standard length (S) + 450 mm
					4				Standard length (S) + 600 mm
Electrical	connect	ions	(ana	alog	sign	nals t	o te	rmi	nals) *
						1			M16 x 1.5 cable gland (horizontal, type D with display and type W)
						3			x 1/2" conduit adapter (horizontal, type D with display and type W)
Standard	scaling	dew	poin	t / fr	rost	poin	t		
							В	Х	-5050
							C	X	-50100
							D	X	-50200
							0	Λ	Jointoo

\*Types with mains voltage have 2 M16 cable glands or conduit adapters

### Detailed specifications

Detailed specifications		
Power supply / Connections	HF62	HF63
Supply voltage		
	1028 VDC, 420 mA current loop	1540 VDC / 1228 VAC at 500 $\Omega$
	V min = 10 V + (0.02 x load*)	85265 VAC
	* = resistance in $\Omega$	
Current consumption	2 x 20 mA , 420 mA current loop	<50 mA
Electrical connections	Screw terminals and M16 cable gland	or ½" conduit adapter
Humidity measurement	HF62	HF63
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1	
Measurement range	0100 %rh	
Accuracy at 23 °C	±1 %rh	
Repeatability	0.3 %rh	
Long term stability	<1 %rh/year	
Response time		$\rightarrow$ 80 %rh (1 m/sec air flow at sensor)
Temperature measurement	HF62	HF63
Sensor	Pt100 1/3 Class B	
Measurement range	-100150 °C / -148302 °F	
Accuracy at 23 °C	±0.2 K	
Repeatability	0.05 K	
Long term stability	<1 °C/year	
Response time	Typically 4 s for 63 % of a change from	n 23 to 80 °C (1 m/sec air flow at sensor)
Calculated parameters	HF62	HF63
Psychrometric calculations	Dew point or frost point	
Start-up time and refresh rate	HF62	HF63
Start-up time	Typically 3.4 s	Typically 1.9 s
Signal type	420 mA	020 mA, 420 mA / 01 V, 05 V, 010 V
Scale limits	-999.99 +9999.99 units, user progra	ammable
* Maximum load (in Ω)	0/500 Ω	0/500 $\Omega$ (current signal), min. 1000 $\Omega$ (voltage signal)
Service interface	UART (universal asynchronous receive	r transmitter)
Service cable maximum length	5 m (16.4 ft)	
General specifications	HF62	HF63
Optional display	LCD, 1 or 2 decimals,	LCD, 1 or 2 decimals,
	without backlight	with backlight and trend indicator
Probe material	Polycarbonate	
Filter material	Polyethylene depending on filter, orde	er separately, see pages 99/100
Housing material / Protection	ABS / IP 65	
Weight	Approx. 300 g	
CE/EMC compatibility	EMC Directive 2004/108/EC: EN 6100	,
Solder	EN 61000-6-3: 2005, EN 61000-6-4: 2 Lead free (RoHS compliant)	001 + A11
Fire resistance	Conforms to UL94-HB	
FDA/GAMP compatibility	Conforms to 21 CFR Part 11 and GAMP	24
Electronics operating range	-4060 °C / -1060 °C (models with o	
Temperature limits at probe	-100150 °C (applies to cable and du	
Maximum air velocity at probe	40 m/s (7,870 ft /min)	
maximum an verocity at probe		

## **HYGROFLEX7 SERIES**

The HygroFlex7 series is equipped with sturdy metal housings and stainless steel probes for harsh industrial conditions. In common with other HygroFlex transmitters, the HF7 provides superb accuracy and reproducibity and comes in wall, cable and duct mount versions. Many useful features can be activated with the optional HW4 software, including in-transmitter logging, output scaling and self-diagnostics.

The HF7 series not only has a unique calibration and adjustment process, but also allows every transmitter to be used as a simulator with fixed values. This is a major advantage in system configuration and validation.

#### Applications

Industrial applications, building management systems, underground railways, tunnelling, etc.

#### Highlights

- Unique calibration and adjustment process
- Highest reproducibility
- All metal construction of wall, cable and duct versions
- Highly configurable via HW4 software





## **HF7 WALL/CABLE VERSION**

#### Applications

Industrial processes in harsh environments

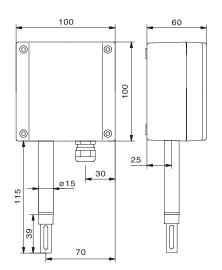
#### Highlights and common features

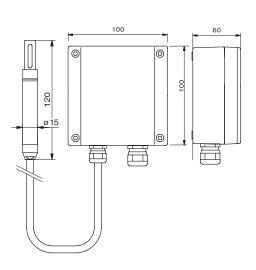
- Measures relative humidity, temperature and dew/frost point
- Application range -100...150 °C / 0...100 %rh (depending on model)
- Automatic sensor test & drift compensation \*
- Integral 2,000 measurement pair logging \*
- Use as a simulator for system validation \*
- UART service interface
- Fixed probe/cable probe
- Adjustment profile «Standard», factory certificate
- All metal construction
- Accuracy: ±1 %rh / ±0.2 K
- Low voltage power supply

Wall version	HF720-W series	HF73x-W series		
Туре	2- or 2 x 2-wire, 420 mA	3/4-wire		
Signals	Signals freely scalable*	Signals freely selectable and scalable*		
Features	Without display	nout display Without display		
Filter carrier	Slotted sleeve (order filter separately)			

Cable version	HF720-C series	HF73x-C series			
Туре	2- or 2 x 2-wire, 420 mA	3/4-wire			
Signals	Signals freely scalable* Signals freely selectable and scalable				
Features	Without display				
Filter carrier	Slotted sleeve (order filter separately)				

\* Optional, requires HW4 software







## **HF7 DUCT VERSION**

#### Applications

Industrial processes in harsh environments

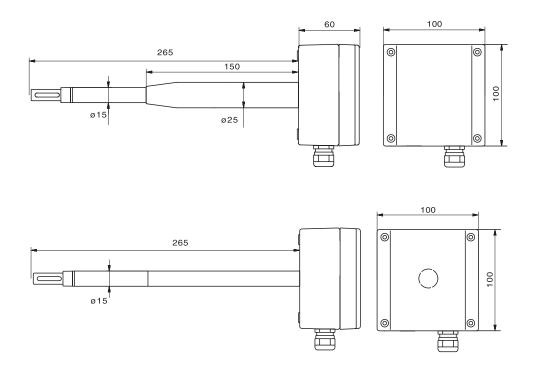
#### Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Application range -100...100 °C, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Integral 2,000 measurement pair logging \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe Ø 15 x 200 mm
- Adjustment profile «Standard», factory adjustment certificate
- All metal construction
- Accuracy: ±1 %rh / ±0.2 K
- Low voltage power supply

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	9
9	

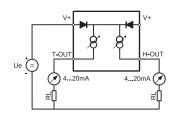
Duct version	HF720-D series	HF73x-W series
Туре	2- or 2 x 2-wire, 420 mA	3/4-wire
Signals	Signals freely scalable*	Signals freely selectable and scalable*
Filter carrier	Slotted sleeve (order filter separately)	

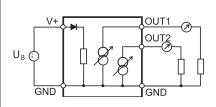
\* Requires HW4 software



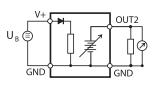
Order information	(for accessories	see pages 99-102)
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Transmitters with ana	logue out	put	signa	als	
Power supply and outp	ut signal t	ype			
HF720-					2 x 2-wire, <1028 VDC, 420 mA
HF731-					3/4-wire, 1540 VDC / 1228 VAC, 020 mA
HF732-					3/4-wire, 1540 VDC / 1228 VAC, 420 mA
HF733-					3/4-wire, 540 VDC / 528 VAC, 01 V
HF734-					3/4-wire, 1040 VDC / 828 VAC, 05 V
HF735-					3/4-wire, 1540 VDC / 1228 VAC, 010 V
Instrument type					
Ν					Steel cable probe Ø 15 x 120 mm, 2 m
D					Steel duct probe Ø 15 x 265 mm (standard)
A					Steel duct probe, Ø 25/15 x 265 mm (standard)
W					Steel wall probe Ø 15 x 115 mm (standard)
Output parameters					
В					Humidity & temperature
Н					Only humidity
Т					Only temperature
1					Humidity & dew point
A					Temperature & dew point
Scaling of the output s	signals (h	umi	dity:	alw	
Х	Х				No temperature output signal
1	Х				050 °C
2	X				1040 °C
3	Х				-4060 °C
4	Х				-3070 °C
5	Х				-4085 °C
6	Х				0100 °F
7	Х				0200 °F
9	Х				-50200 °F
Optional display					
	Х				No display
Probe extension (duct	and cabl	e pr	obes	)	
		s			Standard length (N = 120 mm, D/A 265 mm, W = 115 mm)
		1			Standard length (S) + 150 mm
		2			Standard length (S) + 300 mm
		3			Standard length (S) + 450 mm
		4			Standard length (S) + 600 mm
Electrical connections	(analogu	e si	gnals	s to	
			1		M16 x 1.5 cable gland
			3		1/2" conduit adapter
Standard scaling dew	point / fr	ostij			
					<b>X</b> -5050
					X -50100
				D	
				-	





Schematic 3-wire current signal



Detailed specifications	
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Detailed specifications				
Power supply / Connections	HF72	HF73		
Supply voltage				
	1028 VDC , 420 mA current loop	1540 VDC / 1228 VAC at 500 $\Omega$		
	V min = 10 V + (0.02 x load*)	85265 VAC		
Current consumption	2 x 20 mA, 420 mA current loop	<50 mA		
Electrical connections	Screw terminals and M16 cable glanc	l or ½" conduit adapter		
Humidity measurement	HF72	HF73		
Sensor	ROTRONIC Hygromer <sup>®</sup> IN-1			
Measurement range	0100 %rh			
Accuracy at 23 °C	±1 %rh			
Repeatability	0.3 %rh			
Long term stability	<1 %rh/year			
Response time	Typically 10 s for 63% of a change fro	m 35 $\rightarrow$ 80 %rh (1 m/sec air flow at sensor)		
Temperature measurement	HF72	HF73		
Sensor	Pt100 1/3 Class B			
Measurement range	-100150 °C / -148302 °F			
Accuracy at 23 °C	±0.2 K			
Repeatability	0.05 K			
Long term stability	<1 °C/year			
Response time	Typically 4 s for 63% of a jump from 23 to 80 °C (1 m/sec air flow at sensor)			
Calculated parameters	HF72 HF73			
Psychrometric calculations	Dew point or frost point			
Start-up time and refresh rate	HF72	HF73		
Start-up time	Typically 3.4 s	Typically 1.9 s		
Signal type	420 mA	020 mA, 420 mA / 01 V, 05 V, 010 V		
Scale limits	-999.99+9999.99 user scaleable ur	nits		
*Maximum load (in $\Omega$ )	0/500 Ω	$0/500 \ \Omega$ (current signal),		
		min. 1000 $\Omega$ (voltage signal)		
Service interface	UART (universal asynchronous receive	er transmitter)		
Service cable maximum length	5 m (16.4 ft)			
General specifications	HF72	HF73		
Probe material	Stainless steel V2A / 1.4305 / AISI 30	02		
Filter material	Depending on filter, order separately,	Depending on filter, order separately, see pages 99/100		
Housing material / Protection	IP 65 aluminium diecast			
Weight	Approx. 800 g + 140 g per probe extension unit			
CE/EMC compatibility	EMC Directive 2004/108/EC: EN 61000-6-1: 2001, EN 61000-6-2: 2005			
	EN 61000-6-3: 2005, EN 61000-6-4: 2001 + A11			
Solder	Lead-free (RoHS-compliant)			
Fire resistance	Incombustible	Incombustible		
FDA/GAMP compatibility	Conforms to FDA 21 CFR Part 11 and GAMP4			
Electronics operating range	-50100 °C / 0100 %rh, non-condensing			
Temperature limits at probe	-100150 °C (applies to cable and duct models)			
Maximum air velocity at probe	40 m/s (7,870 ft/min)			

# **HYGROFLEX & HYGROCLIP-EX**

HygroFlex series may be used together with the intrinsically safe HygroClip-EX probes. The relative humidity and temperature can be displayed and output as analog signals. Calculated psychrometric values such as dew point or mixing ratio can also be derived with the HTS3 models and output as a linearized analog signal.

#### Applications

Humidity and temperature measurement in industrial processes in ATEX rated (EX) zones

## Highlights

- Interchangeable probe
- Up to 3 analog output signals
- Automatic load compensation



# **HTS SERIES**

#### Applications

Humidity measurement in industrial processes in EX zones

## Highlights and common features

- Interchangeable probe
- Measures relative humidity & temperature
- Electronics operating range -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Service interface
- Accuracy: ±1 %rh / ±0.3 K
- Suitable probes: all HygroClip Ix-EX with Tuchel connector plug

Wall version	HTS1 HTS3		
Voltage	Low voltage or mains voltage power supply (see order information)		
Outputs	2 signals freely selectable and scalable* 3 signals freely selectable and scalable*		
Features	Alarm indicators, display and keypad (optional)		

#### \* Optional, requires HW4 software

For detailed information visit www.rotronic-humidity.com



Order i	nforr	nati	on			
HTS						Transmitter with ABS housing
HTM						Transmitter with metal housing
	1					Type 1, 2 x 420 mA analog signals
	3					Type 3, 3 x 420 mA analog signals & digital interface
		1				1235 VDC / 1224 VAC power supply
		2				90230 VAC power supply
			D			With display
			Х			Without display
				Е		With Ethernet interface (only HTS3x)
					/9	Customised version



# **HYGROCLIP-EX PROBES**

#### Applications

Humidity measurement in industrial processes in ATEX rated (EX) zones, compatible with HygroFlex HTS transmitters

#### Highlights and common features

- Intrinsically safe probe ATEX 100
- Power supply via HygroFlex transmitter (15 VDC), or from 2 wire 4...20mA loop (RH or °C only)
- Measures relative humidity and temperature
- Electronics operating range -40...40 °C. Temperature measurement range -50...200 °C (at probe)
- Accuracy: ± 1% rh / ±0.3 K

Order code	HygroClip IC1-EX HygroClip IC3-EX		
Туре	Cable probe		
Probe length	120 mm	270 mm	
Cable length	2 m		
Housing	Chrome nickel steel, V4A/AISI 316/1.4401		

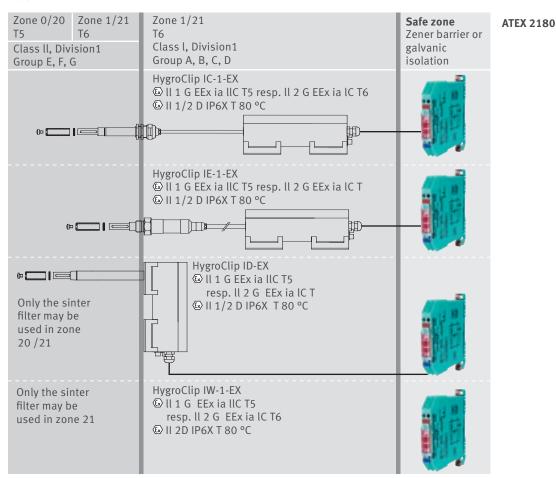
Order code	HygroClip IE1-EX HygroClip IE3-EX			
Туре	Screw-in probe			
Thread	1⁄2" G 1⁄2" NPT			
Cable length	2 m			
Housing	Chrome nickel steel, V4A/AISI 316/1.4401			

Order code	HygroClip IW-EX	HygroClip IW-EX HygroClip ID-EX		
Туре	Wall probe Duct probe			
Probe length	150 mm	150 mm 250 mm		
Housing	Chrome nickel steel, V4A/AISI 316/1.4401			

lygroClip	IW-EX

Order information for accessories			
Connection cable HygroFlex <> Zener barrier			
nn = cable length in m. For nn = 02, 05, 10, 15, in 5 m steps, max. 200 m			
Zener barrier Z722, use with HygroFlex			
Zener barrier Z788, use without HygroFlex, 420 mA, 2-wire			
Zener barrier Z722 in IP 67 housing, with space for 4 Zener barriers			

#### Applications

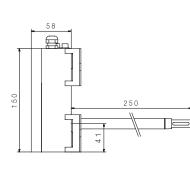


Note: The total cable length between HygroClip-EX probe and HygroFlex transmitter may not exceed 200 m. HygroClip-EX probes may NOT be calibrated in the EX zone because the accessories are not EX-compliant.

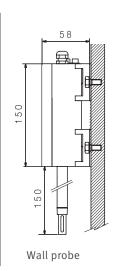
Specifications HygroClip-EX prob	es						
Feature	Type ID-EX	Type IW-EX	Type IC-x-EX	Type IE-x-EX			
Humidity measurement range	0100 %rh	0100 %rh					
Range of application	Electronics: -40	40 °C; 0100 %rh, tem	perature at probe: max.	-50200 °C			
Accuracy at 23°C	±1 %rh, ±0.2 K						
Reproducibility	<0.5 %rh, 0.1 °C						
Response time	<15 s at 1 m/s air	velocity at 23 °C					
Long term stability	<1 %rh, 0.1 °C pe	r year					
Sensors	Humidity: Hygrom	Humidity: Hygromer <sup>®</sup> IN-1; temperature: Pt100 1/3 DIN					
Adjustment points	Digital adjustmer	Digital adjustment, 14 points humidity, 2 points temperature					
Output signals & load	Digital, analog 4.	Digital, analog 420 mA / Max. 800 $\Omega$ at 26 VDC					
Power supply	420 mA in two-	420 mA in two-wire circuit, via Zener barrier					
Housing / Protection	Stainless steel V4	A/AISI 316/1.4401, 15	50 x 100 x 58 mm / IP 66	ò			
Probe dimensions in mm	Ø 15 x 250	Ø 15 x 150	IC-1-EX:	142 x 25 mm x 1/2"			
(other lengths possible)			Ø 15 x 120	Wrench size 27 mm			
			IC-3-EX:				
			Ø 15 x 270				
Electrical connection	Cable gland / Ter	Cable gland / Terminal block					
EC approval & marking	PTB 01 ATEX 218	PTB 01 ATEX 2180					
FM approval & marking	3015571 / IS / I,	II, III / 1 / ABCDEFG / Te	5 – 12.0724.0006 IP66				

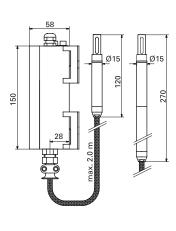
### Specifications HTS series

Feature         HTS1         HTS3           Probe connections         1         1 (+1 optional), order number /9           Signal inputs         Digital or ROTRONIC analog: 02.5 V, 10 Bit A/D, power supply: 15 V DC, max. 10 mA           Input for third-party probe (1 analog)         No         Yes. Input impedance third-party probe >1 MΩ           Analog outputs         2 scalable         3 scalable           Output configuration         Out 1 = %rh / Out 2 = °C         Out 1 = %rh / Out 2 = °C / Out 3 = calculation           Output signals (selectable by jumper)         01 V, 05 V, 010 V, 020 mA, 420 mA         RS232 interface internally configurable           No         Yes         RS2485-networkable (up to 32 devices)         No         Yes           Scalable input/output         -9999999 user scaleable         -9999999 user scaleable         -99999999999 user scaleable           Probe adjustment:         -         -         -         -           4 points %rh, 1 point (°C)         Yes, with optional display/keypad fitted         -         -           Pressure compensation calculated values         None         Alavailable         -           Pressure compensation calculated values         -         -         -         -           Bisplay resolution (option)         LCD display with 3 lines, foil keypad	Specifications in 5 series				
Signal inputsDigital or ROTRONIC analog: 02.5 V, 10 Bit A/D, power supply: 15 V DC, max. 10 mAInput for third-party probe (1 analog)NoYes. Input impedance third-party probe >1 MΩAnalog outputs2 scalable3 scalableOutput configurationOut 1 = %rh / Out 2 = °COut 1 = %rh / Out 2 = °C / Out 3 = calculationOutput signals (selectable by jumper)01 V, 05 V, 010 V, 020 mA, 420 mARS232 interface internally configurableNoYesRS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:-9999999 user scaleable-9999999 user scaleable4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPrsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay Keypad (option)LCD display with 3 lines, foil keypadIbisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal houst): optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Feature	HTS1	HTS3		
Input for third-party probe (1 analog)NoYes. Input impedance third-party probe >1 MΩAnalog outputs2 scalable3 scalableOutput configurationOut 1 = %th / Out 2 = °COut 1 = %th / Out 2 = °C / Out 3 = calculationOutput signals (selectable by jumper)01 V, 05 V, 010 V, 020 mA, 420 mARS232 interface internally configurableNoYesRS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:4 points %th, 1 point (°C)Yes, with optional display/keypad fitted4 points %th, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display-3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Probe connections	1 1 (+1 optional), order number /9			
Analog outputs2 scalable3 scalableOutput configurationOut 1 = %rh / Out 2 = °COut 1 = %rh / Out 2 = °C / Out 3 = calculationOutput signals (selectable by jumper)01 V, 05 V, 010 V, 020 mA, 420 mARS232 interface internally configurableNoYesRS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display-3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Signal inputs	Digital or ROTRONIC analog: 02.5 V, 10	Bit A/D, power supply: 15 V DC, max. 10 mA		
Number of the functionOut 1 = $%$ rh / Out 2 = $^{\circ}$ COut 1 = $%$ rh / Out 2 = $^{\circ}$ C / Out 3 = calculationOutput signals (selectable by jumper)01 V, 05 V, 010 V, 020 mA, 420 mARS232 interface internally configurableNoYesRS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay /Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1.%rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 9250 V AC, 3.5 VA	Input for third-party probe (1 analog)	No	Yes. Input impedance third-party probe >1 $M\Omega$		
Output signals (selectable by jumper)01 V, 05 V, 010 V, 020 mA, 420 mARS232 interface internally configurableNoYesRS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display-3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Analog outputs	2 scalable	3 scalable		
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RS485-networkable (up to 32 devices)NoYesScalable input/output-9999999 user scaleable-9999999 user scaleableProbe adjustment:4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Output signals (selectable by jumper)	01 V, 05 V, 010 V, 020 mA, 420	mA		
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4 points %rh, 1 point (°C)Yes, with optional display/keypad fitted4 points %rh, 2 points (°C), via PCNoYesPsychrometric calculationsNoneAll availablePressure compensation calculated valuesNoneManually or automatically with pressure probe (option)Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Scalable input/output	-9999999 user scaleable	-9999999 user scaleable		
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Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Psychrometric calculations	None All available			
Measurement rangeProbe-dependent, max. 0100 %rh, -50200 °C, 02000 hPaElectronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Pressure compensation calculated values	None Manually or automatically with pressure			
Electronics operating range0100 %rh (non-condensing), -4060 °C, with display -3060 °CDisplay/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA		(option)			
Display/Keypad (option)LCD display with 3 lines, foil keypadDisplay resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Measurement range				
Display resolution (option)0.1 %rh, 0.1 °C, 0.01 for calculated valuesHousing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Electronics operating range	0100 %rh (non-condensing), -4060 °C, with display -3060 °C			
Housing material, dimensionsABS, 207 x 150 x 58, 3 mm (metal housing: optional)ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Display/Keypad (option)	LCD display with 3 lines, foil keypad			
ProtectionIP 65/NEMA4WeightApprox. 310 gSupply voltage1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Display resolution (option)	0.1 %rh, 0.1 °C, 0.01 for calculated values			
Weight         Approx. 310 g           Supply voltage         1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Housing material, dimensions	ABS, 207 x 150 x 58, 3 mm (metal housi	ng: optional)		
Supply voltage         1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA	Protection	IP 65/NEMA4			
	Weight	Approx. 310 g			
Cable connection / Connection terminals M16 cable gland (7 mm cable) / 18 AWG	Supply voltage	1235 V DC (140 mA), 1224 V AC or 90250 V AC, 3.5 VA			
	Cable connection / Connection terminals	M16 cable gland (7 mm cable) / 18 AWG			
Analog outputs Current outputs (0/420 mA), max. load 500 $\Omega$ , other output ranges	Analog outputs	Current outputs (0/420 mA), max. load 500 $\Omega$ , other output ranges			
$(factory setting 420 mA) selectable by jumper; voltage outputs (01, 5, 10 V), min. load 1000 \Omega$	(factory setting 420 mA)	selectable by jumper; voltage outputs (01, 5, 10 V), min. load 1000 $\Omega$			
Automatic load compensation		Automatic load compensation			
CE conformity Conforms to EN61000-6-2:2001, EN61000-6-4: 2001	CE conformity	Conforms to EN61000-6-2:2001, EN61000-6-4: 2001			

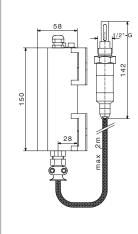


Duct probe





Cable probe



Screw-in probes

# HYGROPALM SERIES

The ROTRONIC HygroPalm handheld instrument of the AirChip3000 generation are the perfect instruments for climatic measurements. They are extremely precise and feature many practical functions, but are easy to use.

HygroPalms are adjusted and configured during production and are therefore ready for immediate use. They can be configured for specific applications with userfriendly HW4 software or directly on the keypad. A large range of interchangeable probes enables easy and flexible use, straightforward maintenance and simple calibration.

The HP23 version can be used for the in-situ adjustment of transmitters and for system validation.

See the chapter on HygroClip2 probes on pages 6 - 12 for suitable probes.

#### Applications

For HVAC technicians and inspectors, the pharmaceutical industry, building management systems, the paper industry, research and many others.

#### Highlights

- Measures humidity, temperature and dew/frost point
- Calculates absolute humidity
- Range of use 0...100 %rh / -10...60 °C
- UART interface
- Battery charge monitor
- Trend indicator



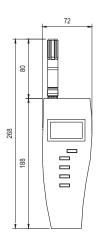


# HYGROPALM21

Order code HP21

#### • Fixed probe

- Application range: 0...100 %rh / -10...60 °C
- Saves up to 2,000 measurement pairs
- Measures humidity, temperature and calculates dew/frost point
- Polyethylene filter (other filters see page 99)
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- $\bullet$  Very fast response time thanks to new HygroMer M1R sensor  $\tau 63$  <3 s





# HYGROPALM22

Order code HP22

Specifications as HP21 plus:

- Interchangeable probes
- Instrument operating range 0...100 %rh / -10...60 °C
- Saves up to 2,000 measurement pairs
- Measurement range 0...100%rh, -100...200 °C (probe-dependent)
- All psychrometric calculations available
- Adapter for Pt100 temperature probes (see page 75)

# 



# HYGROPALM23

Order code HP23

- 2 interchangeable probe inputs
- 2 analogue inputs for 0...1 VDC or 0(4)...20 mA
- 9 V battery, rechargeable option
- All psychrometric calculations available
- Real-time clock with back-up battery
- Probe adjustment direct to dew point reference
- Instrument operating range 0...100 %rh / -10...60 °C
- Measurement range 0...100%rh, -100...200 °C (probe dependent)
- Saves up to 16,000 measurement pairs: every data record contains humidity, temperature, data, time, batch no. and user ID no.
- Remote control function for transmitters
- Mini USB interface for connection to PC

Available from spring 2009

## Specifications HygroPalm series

Specifications HygroPalm series				
Feature	HP21	HP22	HP23	
Humidity / Temperature sensor	Hygromer <sup>®</sup> M3-R Pt100 1/3 DIN	Depending on probe		
Probe type	Integrated	HygroClip®2	HygroClip®2 or analogue	
Number of probe inputs	N/A	1	2	
Measurement range	0100 %rh / -1060 °C	Probe dependent		
Accuracy at 23 ± 5 °C	±1 %rh / ±0.2 K	Depending on probe used (0	).8 %rh, 0.1K)	
Reproducibility	<0.02 %rh / 0.01 K			
Long term stability	Better than 1 %rh / year			
Response time humidity sensor t 63	<3 s	Depending on sensor used,	<12<3 s	
Initialization time	<2 s			
Electronics operating range	0100 %rh / -1060 °C			
Display resolution	3 decimals			
Display illumination	Yes			
Alarm indicators	Yes			
Battery charge indicator	«Low Battery» indicator		Battery status indicator	
Real-time clock with back-up battery	No	No	Yes	
Functions				
Trend indicator	Yes			
Probe adjustment with software	1 point & multi-point %rh & °C,	with service cable		
Probe adjustment with keys	1 point %rh & °C	1 point & multi-point %rh &	°C	
Probe adjustment with dew point reference	No		Yes	
Psychrometric calculations	Dew point	All psychrometric calculation	ns available	
Data logging	2000 %rh/°C measurement pa	irs	16,000 data records in ASCII mode	
Event logging	Yes			
User information	Via service cable & HW4 software			
Device lock (password-protected)	Via service cable & HW4 softwa	are		
Sensor diagnostics (drift, status)	Via service cable & HW4 softwa	are		
Service information	Scheduled calibration			
Audit trail/Electronic records	Conforms to FDA 21CFR Part 11	and GAMP		
Electrical specifications				
Power supply	9 V battery or rechargeable bat	tery		
Rechargeable battery charge	No		Yes	
Current consumption	~5 mA	~6 mA	~10 mA	
(without backlight)				
Supply for third-party probe	No	No	Yes, battery voltage	
Communication interfaces	Via service cable		Mini USB	
Service interface	UART			
Maximum length service cable	5 m			
Mechanical specifications				
Housing material	ABS			
Sensor protection	Polyethylene filter Depending on probe used			
Dimensions	274 x 72 x 35 mm 196 x 72 x 35 mm			
Weight	Approx. 300 g			
Standards	EN 61000-6-4 & EN 61000-6-2			
FDA / GAMP compatibility, audit trail	Conforms to FDA 21 CFR Part 11 and GAMP4			
IP protection	IP 40			

# MEASURING DEVICES FOR THE PAPER INDUSTRY

The GTS is a classic ROTRONIC product that has been produced for many years. It was developed specifically for measurement of equilibrium relative humidity in stacks of paper and cardboard. Its robust design together with updated electronics make the GTS the most popular instrument for humidity measurements in stacks of paper and cardboard.

#### Applications

For paper technicians, printers, merchants and printing equipment service engineers for ERH measurements in stacks of paper and card

## Highlights

- Fixed sword probe for equilibrium humidity and temperature
- Sturdy, very robust mechanical components
- Display of equilibrium humidity or temperature
- Easy operation by push button
- Adjustment by potentiometer
- Application range 0...100 %rh / -10...60 °C
- Battery or rechargeable battery operation
- Battery charge monitor (low battery indicator)
- Hold and auto power off functions

# GTS

Order code GTS

Integrated, robust aluminium sword probe
9 V battery
Adjusted at 23 °C and 35, 80 %rh
Accuracy: ±1.5 %rh / ±0.3 K

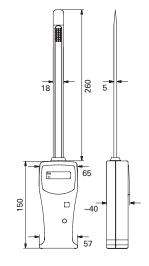
# GTS SET

#### Order code GTS-Set

Complete set, consisting of:

- Handheld device GTS
- Carry case AC1102
- Calibration device EGS
- $\bullet$  SCS calibration standard EA50-SCS (5 ampoules 50 %rh with SCS certificate)
- Adjustment tool







# SWORD HYGROMETER WITH FOLD-AWAY PROBE

The S1 sword hygrometer is very popular among printers and paper technicians because its probe can be folded away for safe storage and the display angled towards the user. Perfect for the paper technicians, service engineers and paper consultants.

#### Applications

For paper technicians, printers and print instructors, for measurements in stacks of paper

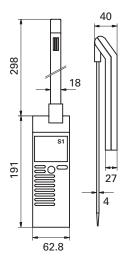
#### Highlights and common features

- Sword probe for equilibrium relative humidity (ERH) and temperature
- Adjustable probe position
- Large, clear display of both parameters
- Easy operation
- Adjustment by potentiometer
- Application range 0...100 %rh / -10...60 °C
- Battery charge monitor (low battery indicator)
- Hold function
- Auto power off

## **S1**

- Integrated, hinged aluminium sword probe
- 9 V battery
- Adjusted at 23 °C and 35, 80 %rh
- Accuracy: ±1.5 %rh / ±0.3 K





Specifications	GTS	S1
Humidity sensor	Hygromer <sup>®</sup> IN-1	
Temperature sensor	Pt100 Class B	
Display	3-digit LCD	%rh: 3-digit LCD, °C: 3 ½-digit LCD
Resolution	0.1 %rh / 0.1 °C	
Units	%rh, °C	%rh, °C, °F
Probe adjustment	35 / 80 %rh	35 / 80 / 10 % / T min / T max
Electronics operating range	0100 %rh -1060 °C	0100 %rh -1050 °C
Measurement ranges %rh / T	599.9 %rh / 050 °C	599.9 %rh / -2575 °C
Response time	<10 s	
Accuracy at 23 °C	±1.5 %rh / ±0.3 K (±2.5 <15 % >90 %)	
Reproducibility	<0.5 %rh / <0.1 K	
Dimensions (mm)	420 x 70 x 40 (device)	191 x 63 x 26 (device)
	260 x 18 x 5 (probe)	280 x 18 x 4 (probe)
Housing material	ABS	
Probe material	Aluminium	
Protection	IP 50	
Weight	Approx. 400 g	Approx. 350 g

Order code S1

# HYGROLOG SERIES

The long term recording of humidity and temperature conditions is very important in storage, shipping, production processes, test facilities and many other areas. Once logged, the temperature and humidity data can be evaluated statistically. This provides valuable information on conditions that can have an influence on people, materials and objects.

The ROTRONIC data loggers fulfil the requirements of FDA 21 CFR Part 11 and GAMP 4. They have a degree of functionality currently not achieved by any other logger while being highly accurate and easy to use. Data can be shown in graph or table form. A large range of interchangeable probes means simple maintenance and flexibility in different applications, and loggers are available in a range configurations to suit most uses.

#### Applications

Warehouses, museums, libraries, art galleries, clean rooms, server rooms, factories, shipping, residential properties

## Highlights

- Flash card data memory
- Saves up to 47,000 data records per MB card storage capacity
- Data retrievable by card reader, PDA, PC with HW4 or docking station
- Real-time clock
- Logging interval selectable between 5 s and 24 h
- Battery or rechargeable battery operation
- Battery life more than 1 year
- (depending on rechargeable battery and options)
- Logging mode selectable: start/stop, text/protected mode
- Logger electronics operating range:
   0...100 %rh; -30...70 °C; with display -10...60 °C
- LED status indicator and audible alarm (beep tone)
- Optional display and keypad for display of measured values, status display, operation, adjustment and to view the log data
- Networkable with optional docking station
- Can be used with all HygroClip HC2-xx probes (see the chapter on probes, pages 6-12)



## **Hygrolog NT2**

#### Order code HL-NT2

- Logger for interchangeable HC2-xx probes (order probes separately)
- 9 V battery
- Logger operating range: 0...100 %rh; -30 ...70 °C; with display -10...60 °C
- Measurement range 0...100%rh, -100...200 °C (probe dependent)
- 32 MB flash card
- Conforms to FDA 21 CFR Part 11 and GAMP4

## **HygroLog NT2-D**

Order code HL-NT2-D

• Same specifications as HL-NT2, but with integrated keypad & LC display

## **HYGROLOG NT2-P**

• As HL-NT2, but including a pre-fitted HC2-S probe

# HYGROLOG NT2-DP

Order code HL-NT2-DP

Order code HL-NT2-P

• As HL-NT2-D, but including a pre-fitted HC2-S probe

For accessories and options for all Hygrolog HL-NT loggers: see pages 51/52







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# HYGROLOG NT3

The HygroLog NT3 models are especially suitable for changing measurement tasks. It is possible to directly connect two external probes, thereby opening up numerous possibilities where compact loggers with internal probes do not suffice. They are simple to use and easy to maintain; if probes have to be calibrated or replaced, this can be done in a few seconds without having to open the logger.

#### Applications

Warehouses, museums, libraries, art galleries, clean rooms, server rooms, factories, shipping, residential properties

#### Highlights

- Interchanagebale probes, one integrated and up to two external
- Saves up to 47,000 data records per MB card storage capacity
- Data retrievable by card reader, PDA, PC with HW4 and docking station
- Real-time clock
- Logging interval selectable between 5 s and 24 h
- Battery life more than 1 year
  - (depending on rechargeable battery and options)
- Logging mode selectable: start/stop, text/protected mode
- Logger operating range: 0...100 %rh; -30 ...70 °C; with display --10...60 °C
- LED status indicator and audible alarm (beep tone)
- Optional display and keypad for display of measured values, status display, operation, adjustment and to view the log data
- Networkable with optional docking station
- Can be used with all HygroClip HC2-xx probes (see the chapter on probes)

# **Hygrolog NT3**

Order code HL-NT3

- Logger for interchangeable HC2-xx probes
- 9 V battery
- Logger operating 0...100 %rh / -10...60 °C
- Measurement range 0...100%rh, -100...200 °C (probe dependent)
- 32 MB flash card
- Conforms to FDA 21 CFR Part 11 and GAMP4
- Remote connection for second logger with display

# **Hygrolog NT3-D**

Order code HL-NT3-D

• As HL-NT3, with integrated keypad and LC display



Order code HL-NT3-P

• As HL-NT3, with pre-fitted HC2-S probe

## HYGROLOG NT3-DP

Order code HL-NT3-DP

• As HL-NT3-D, with pre-fitted HC2-S probe

For accessories and options for all Hygrolog HL-NTxx loggers: see pages 51/52

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# **DOCKING STATIONS** for HygroLog NT data loggers

The docking stations for the HygroLog NT series provide various functions depending on the model. They can serve as a mounting bracket, power supply connection, interface module for Ethernet, RS485, USB, RS232 and Wireless LAN or as an upgrade to allow additional digital or analogue probes to be connected to a logger. Probe inputs can be either digital or analog (voltage or mA). The types detailed here are not compatible with devices from earlier generations.

Overview docking	Overview docking stations											
Order code	Inputs			Interfaces								
	External power supply	Digital / Analog probe inputs *	Analog input 02.5 V	Analog input 0(4)20 mA	Switch inputs	Pt100 inputs	RS 232 & RS485	USB & RS485	TCP/IP RJ45 & RS485	WLAN & RS485	Relay outputs	Query via Internet Explorer *
HL-DS-NT0												
HL-DS-NT1	~											
HL-DS-NT2	~						~					
HL-DS-NT3	~							~				
HL-DS-NT4	v				2				~			
HL-DS-NT4-WL	v				2					~		
HL-DS-NT4-WEB*	v				2							
DS-PT2	v				2	4		~				
DS-PT4	V				2	2			v			
DS-PT4-WL	V				2	2				<b>v</b>		
HL-DS-R-1	v				2			v			2	
HL-U1	~	4	v		2		~					
HL-U2	~	4	v -		2			v				
HL-U2-420	v	4		v	2			v				
HL-U4	v	4	~		2				~			
HL-U4-420	v	4		v	2				~			
HL-U4-420-WEB*	v	4		v	2				~			v -
HL-U4-WEB*	v	4	~		2				~			v -
HL-U4-WEB-WL*	v	2	~		2					~		v
HL-U4-WL	v	2	v		2					v		

\* WEB: Access to data logger without HW4 software possible



Specifications accessories & options	
Order code	Specifications & scope of delivery
Connection sets	
Hygrodata-NT-E	PC connection set, consisting of HW4-E standard software, docking station HL-DS-NT2 and RS232 data cable
Hygrodata-NT-P	PC connection set, consisting of HW4-P professional software, docking station HL-DS-NT2 and RS232 data cable
Hygrodata-NT-E-USB	PC connection set, consisting of HW4-E standard software, docking station HL-DS-NT3 and USB data cable
Hygrodata-NT-P-USB	PC connection set, consisting of HW4-P professional software, docking station HL-DS-NT3 and USB data cable
Software	
HW4-E	Standard software for programming and data management
HW4-P	Professional software with additional validation functions
HW4-OPC	HW4-P with OPC server functionality
HW4-VAL	HW4-OPC with comprehensive validation documentation
Probe cables	
E2-F3A	Probe extension cable 30 cm for loggers with connected Ethernet docking station
EZ-FJA	Use for probe 1 (internal probe) to prevent self-heating by the Ethernet module
E2-01A	Probe extension cable for HygroClip HC2 probes, 1 m, black
E3-01A	Probe extension cable for HygroClip HC2 probes, 1 m, white
E2-02A	Probe extension cable for HygroClip HC2 probes, 2 m, black
E3-02A	Probe extension cable for HygroClip HC2 probes, 2 m, white
E2-05A	Probe extension cable for HygroClip HC2 probes, 5 m, black
E3-05A	Probe extension cable for HygroClip HC2 probes, 5 m, white
E2-02A-S	Probe extension cable for HygroClip HC2 probes, 2 m, black, with short connector
E3-02A-S	Probe extension cable for HygroClip HC2 probes, 2 m, white, with short connector
Communication cables	
AC0001	Standard Ethernet patch cable, 3 m
AC0002	Standard USB A/B cable, 1.8 m
AC0004	Standard RS232 cable D-sub 9-pin, 1-8 m
AC0005	Patch cable cat. 5e UTP, 3m, crossover
AC1614-02	RS485 cable to HygroLog NT docking station, for cabling via terminal box
Signal amplifier	
AC3003	Signal amplifier set for probe-to-logger cable lengths up to 100 m, consisting of 2 connection cables with electronic amplifier, open cable ends for connection via terminal box
Power supply units	
AC1211	AC mains adapter for HygroLog NT / docking stations / 240 VAC >12 VDC
AC1213	Power supply unit 85-264 VAC/15 VDC, 100 W, DIN rail mounting
Memory cards & card reader	
AC-NT32MB	32 MB flash card, industrial type –4085 °C
AC-NT64MB	64 MB flash card, industrial type –4085 °C
AC0100	Multicard reader for flash cards
Other accessories	
NT-DESK	Desktop stand for HygroLog NT in combination with a docking station
ET-409	4-pin Binder connector, to connect Pt100 probes to a docking station
	+ pin binder connector, to connect i troo probes to a docking station

# INTRODUCTION

In meteorology, the precision of measurement data parameters is critical for accurate weather forecasting and environmental research. ROTRONIC meteorological probes have an excellent reputation for providing precise results even in the most demanding of environments, especially where high humidity and low temperatures dominate. Our current product range offers high performance and a wide range of configurations to suit every application and budget.

Even the best probes measure inaccurately if the surrounding conditions are not representative of the actual climatic conditions. Without appropriate weather protection shields, the probe temperature will not be correct, and since relative humidity is temperature dependent, significant measurement errors will be the result. Poorly ventilated weather protection shields can result in a micro-climate around the probes causing consequential errors of measurement.

Therefore, in applications which require a high level of accuracy, ventilated protection shields are used. High accuracy measurements are even more important when energy optimization is concerned. The more accurate the measurement, the smaller the control errors and the greater the energy savings.

ROTRONIC's meteorology probes in combination with ventilated weather and radiation protection shields provide the best possible measurement results. At a significantly lower price level, they can offer practically the same performance as that acheived by a dew point mirror meteorological system, but without the need for regular maintenance.

Weather protection shields were developed in close co-operation with Meteo Suisse and are utilized world-wide. Tests conducted clearly demonstrated the unmatched accuracy obtained by the combination of ROTRONIC probes and ventilated weather protection!

#### **Applications**

Weather stations, snow guns, agricultural meteorology, high-Alpine meteorology, building management systems, climate modelling, ice warning systems, fog detection and wind turbines.







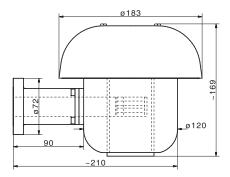
# **ACTIVELY VENTILATED SHIELDS**

#### Applications

Snow guns, weather stations, agricultural meteorology, building management systems

## Highlights

- Simple-to-install protective shield with integrated fan
- Special white coating minimises solar heating (RAL 9010)
- Easy probe mounting
- 12 VDC or 24 VDC supply for fan
- Compatible with various probe types

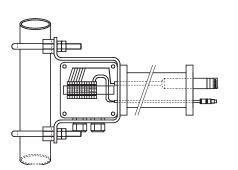


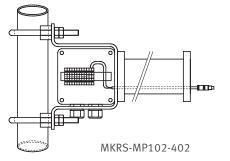
Order code	RS12T	RS24T
Range of application	-3060 °C	
Material	Aluminium, POM, RAL 9010	
Supply	12 VDC, approx. 2 W	24 VDC
Fan	Papst ventilator IP 54	
Aspiration rate	3.5 m/s / 900 l/min	
Longevity	At 40 °C ~70,000 h, at 70 °C ~35,000 h	

#### $\label{eq:sembly} \textbf{Assembly sets for RS weather-protection shields}$

Order code	To be used with	Probe connector	Connection: clamp box
MKRS-HC2	HygroClip2 (HC2-S3)	E2	Clamps / 2 cable screw connections
MKRS-MP102-402	MP102H / MP402H	N/A	Clamps / 2 cable screw connections

Mounting connections





# NATURALLY Ventilated Shields

Naturally ventilated shields are used in applications where the conditions aren't so harsh and where demand for precision is not so high.

#### Applications

Snow guns, weather stations, building management systems

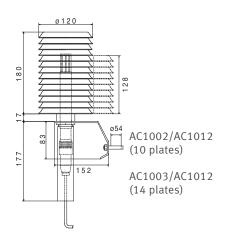
#### Highlights

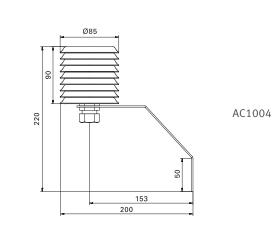
- Easy-to-install protective screen
- Multi-plate system for natural ventilation
- Simple probe mounting
- Compatible with various probe types
- Mounting hardware included
- Suitable for 25...50 mm mast diameters
- Protection against wind speeds up to 68 km/h and horizontal precipitation

Order code	AC1002-AC1012	AC1003-AC1012		
Number of plates	10	14		
Supplied with	Mounting bracket and screws			
Protection	Probe protection tube			
Use	With probes from the MP100A series	With probes from the MP400A, MP102H, MP402H series		

Order code	AC1015	AC1004
Туре	HC2-S3 probe/cable protection tube	Weather and radiation protection
Number of plates		9
Supplied with		Mounting bracket and screws
Use	Along with AC1002-AC1012 / AC1003-AC1012	With HC2-S3 and connection cable









# HYGROMET METEOROLOGICAL PROBES MP102H/402H for interchangeable probes\* HC2-S3

MP102H and MP402H series probes provide truly class leading accuracy and stability. Based on the HygroClip HC2-S3 probe, they provide linear voltage or current outputs for secure transmission over extended cable lengths. An RS485 interface is available on request.

With direct 4 -wire Pt100 temperature measurement available in the same probe assembly as the new AirChip3000 technology, this ultimate meteo probe combination offers outstanding performance within a single shield installation.

#### Applications

Weather stations, snow guns, building management systems

#### Highlights

- Range of application (temperature): -40...85 °C
- Current or voltage output signal
- Optional: directly connected Pt100 sensor
- UART & service interface to PCB

Order code				
MP102H-				Meteorology transmitter with voltage output
MP402H-				Meteorology transmitter with current output
	0			Without additional Pt100
	3			Separate Pt100 1/3 Class B, passive, 4-wire
	5			Separate Pt100 1/5 Class B, passive, 4-wire
	A			Separate Pt100 1/10 Class B, passive, 4-wire
Output signa	ls MP:	102H		
	1			01 V = 0100 %rh / -0.40.6 V = -4060 °C
	2			01 V = 0100 %rh / -3070 °C
	3			01 V = 0100 %rh / -4060 °C
Output signa	ls MP4	402H		
	4			020 mA = 0100 %rh / 0100 °C
	5			020 mA = 0100 %rh / -4060 °C
	6			020 mA = 0100 %rh / -3070 °C
	7			420 mA = 0100 %rh / 0100 °C
	8			420 mA = 0100 %rh / -4060 °C
	9			420 mA = 0100 %rh / -3070 °C
(03-99)		03		PUR connection cable (03 m standard, max. 99 m)
			T7	7-pin Tuchel connector (not for passive 4-wire Pt100)
			00	Open ends

\*Order HygroClip probe HC2-S3 separately (Meteo probe with direct dew point output available on request)

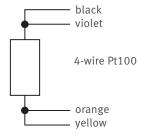
Tuchel 7-pin connector plug



#### Pin configuration / Wire colors

Term	Colour	Pin
+VDC	Green	1
Ground	Grey	2
Humidity	White	3
Temperature	Brown	4
RS485 +	Red	5
RS485 –	Blue	6
Protection		E

Separate Pt100 (for both types):



# HYGROCLIP HC2-S3 (AIRCHIP3000)

#### **Applications**

Meteorology stations, building automation systems, agricultural meteorology

# Use

Meteorology probe MP102H & MP402H series, OEM applications

#### Highlights

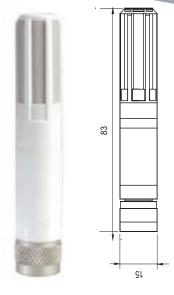
- Measures relative humidity, temperature and dew/frost point
- Hygromer<sup>®</sup> V-1 sensor
- Saves up to 2,000 measurement pairs \*
- Range of application 0...100 %rh / -50...100 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C

HC2-R3

• Probe with adjustment profile «Standard», factory certificate

Order code	HC2-S3	HC2-S3H			
Adjustment	At 23 °C and 10, 35, 80 %rh				
Accuracy	±0.8 %rh / ±0.1 K ±0.5 %rh / ±0.1 K				
Probe	Ø15 x 85 mm				
Color	White				
Housing	Polycarbonate				
Filter	Polyethylene, white ~ 40 μm pore size				

Interchangable probe with new humidity sensor





Electrical connections: (all HygroClip2 probes with connector)

- V+ (3.2 VDC to max. 5 VDC, ±0%; recommended: 3.3 VDC)
- O GND (ground, digital and power) RXD (UART) igodol
- 4 🔘 TXD (UART)

2

3

- 5 O Analog signal %rh (0...100 %rh=0...1 V)
- 6 🔘 Analog signal °C (-40...60 °C = 0...1 V) 7
  - O AGND (analog ground)

\* Requires HW4 software

Order code

Probe

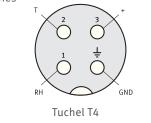
# ANALOG METEOROLOGY PROBES

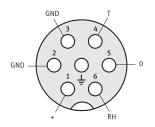
Standard meteorology probes with fixed sensors; analog technology Hygromer<sup>®</sup> V-1 sensor

Order code	MP100A-xx	MP400A-xx				
Output	Linear voltage output	Linear current output				
Precision	Long term stability < 1 %rh / year					
Resistance	Condensation, thawing and dust particles					
Range of application	-4060 °C					
Measurement	Temperature with Pt100 – direct or linear output signal					
Cable length	Cable-length compensation – no measurement deviations at a distance of up to 100 m					
Filter	Wire filter ~ 20 $\mu m$ pore size					

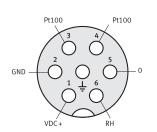


Pin configuration of the Tuchel connector plug for MP100 & MP400 series





Tuchel T7 MP100



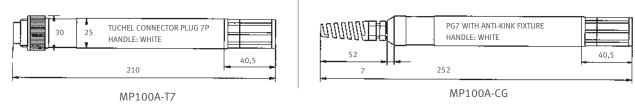
Order code						
MP100A-				Output signals: voltage		
MP101A-	MP101A-			01 VDC = 0100 %rh	-0.40.6 V = -4060 °C	
MP102A-				01 VDC = 0100 %rh	01 V = -3070 °C	
MP103A-				01 VDC = 0100 %rh	01 V = -4060 °C	
MP106A-				01 VDC = 0100 %rh	Separate Pt100 in 4-wire circuit	
MP400A-				Output signals: current		
MP400A-				020 mA = 0100 %rh	Pt100, 4-wire passive	
MP401A-				420 mA = 0100 %rh	Pt100, 4-wire passive	
MP402A-				420 mA = 0100 %rh	2-wire, only %rh	
MP403A-				420 mA = 0100 %rh	2-wire / Pt100 4-wire passive	
MP404A-				020 mA = 0100 %rh	020 mA = 0100 °C	
MP405A-				020 mA = 0100 %rh	020 mA = -4060 °C	
MP406A-				020 mA = 0100 %rh	020 mA = -3070 °C	
MP407A-				420 mA = 0100 %rh	420 mA = 0100 °C	
MP408A-				420 mA = 0100 %rh	420 mA = -4060 °C	
MP409A-				420 mA = 0100 %rh	420 mA = -3070 °C	
				Common parameters		
	Τ4			Signals & supply to Tuchel	4-pin connector plug on the probe	
	Τ7			Signals & supply to Tuchel	7-pin connector plug on the probe	
	CG			PUR cable, grey		
		02		Cable length (02 -99) in m		
		C4		Cannon 4-pin connector plug at the end of the cable		
		00		Open ends, tin-plated		
			- W4W	Sensor protection: wire filt	er	

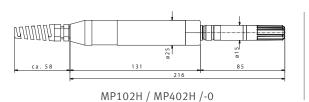
Tuchel T7 with separate Pt100

#### Order codes, standard probes:

Humidity range: 0100 %rh = 01 V (MP100A) or 420 mA (MP400A)			
Order code	Range (°C)	Connector	Cable compensation
MP101A-T4-W4W	-0.40.6 V = -4060 °C	Tuchel 4-pin connector plug	No
MP101A-T7-W4W	-0.40.6 V = -4060 °C	Tuchel 7-pin connector plug	Yes
MP408A-T4-W4W	420 mA = -4060 °C	Tuchel 4-pin connector plug	No
MP408A-CGXX-W4W	420 mA = -4060 °C	Open ends	No
XX = length in m			

Dimensional drawings







MP102H /MP402H /-3/-5/-A

# **HYGROCLIP PROBES** for agricultural and other outdoor applications

New cable probes for agricultural and outside applications are equipped with a fast sensor and new filter technology which offers significantly improved protection against the growth of biofilm. Typical applications: weather stations and data recording systems.

Applications	Use
Agriculture, OEM and meteorology	Handheld devices, data loggers, trans-
	mitters, OEM products

#### Highlights

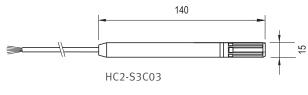
- Measures relative humidity, temperature and dew/frost point
- Hygromer® V-1 sensor
- Saves up to 2,000 readings measurement pairs \*
- Range of application 0...100 %rh / -50...100 °C
- + UART interface and freely scalable analog signals 0...1  ${\sf V}$
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C
- Probe with adjustment profile «Standard», factory certificate

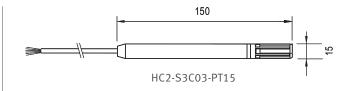
Order code	HC2-S3C03	HC2-S3C03-PT15	
Adjustment	At 23 °C and 10, 35, 80 %rh	I	
Accuracy	±1 %rh / ±0.2 K	±1 %rh / ±0.1 K (passive Pt100)	
Filter	Polyethylene, white ~ 40 $\mu m$ pore size		
Color	White		
Probe	3 m TPU open-ended cable probe	PT100 1/5 Class B	
Voltage	524 VDC / 516 VAC		
Dimensions	Ø15 x 140 mm	On request	



\* Optional, requires HW4 software

Dimensional drawings





Adapter with voltage regulator for meteorol	ogical applications (perm	niccible voltages 5 24	VDC / 5 16 VAC)
		11331010 VUILages J24	

Order code	Adapter
E3-01XX-ACT	Adapter with voltage regulator for HC2-S3 probe, 1 m cable, open-ended
E3-02XX-ACT	Adapter with voltage regulator for HC2-S3 probe, 2 m cable, open-ended
E3-05XX-ACT	Adapter with voltage regulator for HC2-S3 probe, 5 m cable, open-ended

# Specifications MP-100/400 series

Series	MP102H	MP402H	MP100A (analog)	MP400A (analog)
Output signal type	Voltage	Current	Voltage	Current
Supply voltage	524 VDC	1524 VDC	4.830 VDC	MP402/403: 8 V+ (0.02 x load)
		V min = 10 V +		Others:
		(0.02 x load*)		5 V+ (0.02 x load)
				max. 26 VDC
Current consumption	<6 mA	<50 mA	6 mA	20 mA / 2x20 mA
* Load (in $\Omega$ )	>1 k Ω	<500 Ω	>1 k Ω	<500 Ω
Cable-length compensation	Yes	N/A	Up to 99 m	N/A
Range of application electronics	-4085 °C	-4085 °C	-4060 °C	-4060 °C
			0100 %rh	0100 %rh
Humidity measurement range	0100 %rh	0100 %rh	0100 %rh	0100 %rh
Temperature measurement range	Freely scalable	Freely scalable	According to	According to
			order number	order number
Humidity sensor	N/A, HC2-S3 probe	N/A, HC2-S3 probe	Hygromer <sup>®</sup> V-1	Hygromer <sup>®</sup> V-1
Temperature sensor	N/A, HC2-S3 probe	N/A, HC2-S3 probe	Pt100 1/3 Class B	Pt100 1/3 Class B
Separate Pt100 DIN (optional)	According to order number	According to order number	N/A	N/A
Accuracy (humidity)	Same as HC2-S3 probe	Same as HC2-S3 probe	1095 %rh: ±1.5 %rh,	<10, >95 %rh: ±2.5 %rh
Accuracy (temperature)	Same as HC2-S3 probe	Same as HC2-S3 probe	±0.3 K	±0.3 K
Reproducibility	Same as HC2-S3 probe	Same as HC2-S3 probe	<0,5 %rh/ ±0.1 K	<0,5 %rh/ ±0.1 K
Long term stability (humidity sensor)	<±1 %rh/year	<±1 %rh/year	<±1 %rh/year	<±1 %rh/year
Response time	<12 s	<12 s	<12 s	<12 s
Adjustment points				
Humidity (analog)	N/A	N/A	35, 80, H(min.)	35, 80, H(min.)
Temperature (analog)	N/A	N/A	Tmin, Tmax	Tmin, Tmax
Humidity & temperature (digital)	Adjustment of the probe	Adjustment of the probe	N/A	N/A
Housing material	POM	POM	POM	POM
Protection	IP 65	IP 65	IP 65	IP 65
Weight	Approx. 200 g	Approx. 200 g	Approx. 200 g	Approx. 200 g

# WATER ACTIVITY MEASUREMENT

The measurement of water activity or equilibrium relative humidity is a key parameter in the quality control of any moisture sensitive product or material. Water activity is by definition the free or non chemically bound water in foods and other products. The bound water cannot be measured with this method.

#### Why is water activity measured?

The free water in a product influences its microbiological, chemical and enzymatic stability. This is especially important in the case of perishable products such as foods, grain, seeds, etc. as well as in the case of medicines and other products of the pharmaceutical and cosmetic industries. If there is too much free water available, the foods spoil, and if there is too little water available, other product properties can be affected.

The table below shows typical growth thresholds below which the specified contaminant cannot replicate and therefore spoil the product. Control of water activity therefore has a significant impact on the shelf life of a product.

The measurement of water activity also supplies useful information on properties such as the cohesion, storability, agglomeration or pourability of powders, tablets, etc. or adherence of coatings.

Based on HygroClip digital technology for high performance and easy digital calibration, ROTRONIC water activity probes are suitable for almost any application. All water activity stations and probes incorporate temperature measurement as standard.

Water activity	Contaminant
aw = 0.910.95	Most bacteria
aw = 0.88	Most yeasts
aw = 0.80	Most mildews
aw = 0.75	Halophile bacteria
aw = 0.70	Osmiophile yeasts
aw = 0.65	Xerophile mildew

Water activity measurement stations measure in the range of 0...1 aw which equates to 0...100 %ERH and supply a digital output signal to interface with HygroLab and HygroPalm water activity indicators. Digital calibration can be performed with the help of these instruments, or with PC software. The HC2-AW and AW-DIO measurement stations have a large thermal mass. This means the probes react very slowly to temperature changes so that virtually no variations arise during measurement – especially when using the AW Quick function. The extremely small internal volume of the sensor chamber ensures humidity equilibrium is reached very quickly in the case of all products. The section «Accessories» describes the sample holders, sample containers and sealing mechanism in detail.

# HYGROLAB SERIES

### Applications

Water activity measurements in the laboratory: cheese, meat, tobacco, building materials, petfoods, bakery products, paper, medicines, horticulture, agriculture, etc.

#### Use

With AW-DIO probes and insertion probes for bulk materials Highlights

- Suitable for many applications
- AW Quick mode for results in typically 4-5 minutes
- High measurement precision
- Long term stability
- Interchangeable measurement stations
- Multichannel display
- Validated PC analysis software

# HYGROLAB 2

- 4-channel benchtop display unit for measurement of water activity, temperature and relative humidity
- Display option: aw or %rh
- All psychrometric calculations available
- Definable pressure constant for calculations
- AC power supply
- RS232/485 interface
- Dimensions: 225 x 170 x 70 mm

# **HYGROLAB 3**

- 4-channel benchtop display unit for measurement of water activity, temperature and relative humidity
- All psychrometric calculations available
- Definable pressure constant for calculations or with pressure probe
- Integrated AW Quick function
- AC power supply
- RS232/485 interface
- Dimensions: 225 x 170 x 70 mm

## HYGROLAB 3-E

Order code HygroLab 3-E

• As HygroLab 3, but with Ethernet TCP/IP interface





Order code HygroLab 2

#### Order code HygroLab 3

# **HYGROPALM HP23 SERIES**

In many situations it can be very useful to measure water activity in production or storage rooms, e.g. inspection of bulk materials to ensure they meet specifications.

The new HP23-AW was developed as a portable solution with most of the functionality of the HygroLab3.

#### Applications

Water activity measurements in production processes: random checks of cheese, meat, tobacco, building materials, pet food, bakery products, paper, medicines, horticulture, agriculture, etc.

#### Highlights

- Measures humidity and temperature (aw or %rh and °C/°F)
- Calculates absolute humidity
- Software-aided probe calibration / adjustment (one-point / multi-point)
- Range of application 0...1 aw (0...100 %rh) / -10...60 °C
- UART interface
- Battery power monitor
- Trend indicator

# HYGROPALM 23-AW

Order code HP23-AW

- 2 probe inputs for interchangeable HC2 probes, with 9 V battery
- All psychrometric calculations available
- Accelerated measurement of water activity (AW Quick mode): allows measurement of most products in typically 4-6 minutes
- Equilibrium humidity measurement (standard mode) with
- automatic detection of equilibrium state
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±0.8 %rh (0.008 aw) / ±0.1 K (depending on probe used)
- Saves up to 2,000 data records for each of %rh, °C, date, time

Available beginning spring 2009 Not compatible with AW-DIO probe

# **AW QUICK**

Order code HW4-P-Quick

AW Quick is a highly developed software function for water activity analysis that is integrated in both the HygroLab 3 and in the HP23-AW handheld device. It supplies results in typically five minutes or less. It also allows conventional water activity measurement with automatic detection of humidity equilibrium.



# HYGROPALM AW SETS

The HygroPalm AW sets are the perfect solution for on-site measurements. They are supplied in a tough, lightweight ABS carry case and include everything needed for measurement and calibration.

The difference between the two sets lies in the size of the sample holders and disposable sample containers.

#### Applications

Water activity measurements in production areas: checks of cheese, meat, tobacco, building materials, pet food, bakery products, paper, medicines, horticulture, agriculture, etc.

#### Highlights

- Measures humidity and temperature (aw or %rh and °C/°F)
- Calculates absolute humidity
- Software-aided probe calibration / adjustment (one-point / multi-point)
- Range of application 0...1 aw (0...100 %rh) / -10...60 °C
- UART interface
- Battery power monitor
- Trend indicators

## AW1-SET-14

#### .

- Contains the sample holder WP-14-S/PS-14
- For product samples such as tablets, powders, seeds, powdered spices, tea, etc.

## **AW1-SET-40**

#### Order code HP23-AW-Set-40

Order code HP23-AW-Set-14

- Contains the sample holders WP-40/PS-40
- Suitable for measurement of, for example, pet food, ore, nuts, beans, etc.

See «Accessories» for further information. Available beginning spring 2009

#### Order information

Order code HygroPalm AW sets	HP23- AW-Set-14	HP23- AW-Set-40
Consisting of:		
Handheld device	HP23 AW	
Measurement probe	HC2-AW	
Sample holder	WP-14-S	WP-40S
Disposable sample containers	PS-14, 14 mm	PS-40, 40 mm
35 %rh humidity standards	EA35-SCS	
80 %rh humidity standards	EA80-SCS	
50 %rh humidity standards	EA50-SCS	
10 %rh humidity standards	EA10-SCS	
Carry case	AC1124	



# **MEASUREMENT STATIONS**

Water activity probes with large thermal mass, cable length ~1m

#### Applications

For water activity measurements in bulk materials such as flour, grain, spices, etc. For solid products such as meat, sausage as well as oils, fats, etc.

#### Uses

Handheld and bench top devices

#### Highlights

- Measures water activity
- Measurement range: 0...1 aw (0...100 %rh), 5...50 °C
- Digital interface

# HC2-AW

Order code HC2-AW

- Water activity probe with large thermal mass
- Cable length ~1m
- UART interface
- Probe with adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ± 0.008 aw / 0.8 %rh / ±0.1 K
- $\bullet$  Wire mesh filter with approx. 20...25  $\mu m$  pore size, material DIN1.4401

# HC2-AW-HH

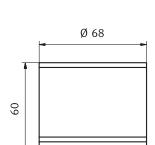
#### Order code HC2-AW-HH

• Like HC2-AW, but with special sensor for measurements in high humidity range

## AW-DIO

Order code AW-DIO

- Water activity probe with large thermal mass
- Cable length ~1m
- DIO interface for original HygroPalm/HygroLab devices
- Probe with adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ± 0.001 aw / 1 %rh / ±0.3 K
- $\bullet$  Wire filter with approx. 20...25  $\mu m$  pore size, material DIN1.4401









## **INSERTION PROBE** 5 mm, for measurements in bulk materials

#### Applications

For direct measurement of water activity in dust-free bulk materials: tablets, grain, gel capsules and granulated materials. The HygroClip2 P05 is a stainless steel probe with a diameter of 5 mm and laser-cut slots to allow air to condition the sensors.

#### Highlights

- Measures water activity (humidity), temperature and dew point
- Saves up to 2,000 measurement pairs \*
- Range of application: 0...1 aw (0...100 %rh) / -40...85 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...1 aw (0...100 %rh) / -40...60 °C
- Probe with adjustment profile «Standard», factory certificate

Order code	HC2-P05
Туре	$\varnothing$ 5 x 200 mm, insertion probe with air slots, ~2m TPU cable
Adjustment	At 23 °C and 10, 35, 80 %rh
Accuracy	± 0.015 aw (±1.5 %rh)/±0.3 K
Handle color	Anthracite
Weight	Approx. 160 g

\* Requires HW4 software

## **INSERTION PROBES** 10 mm, for measurements in bulk materials

#### **Applications**

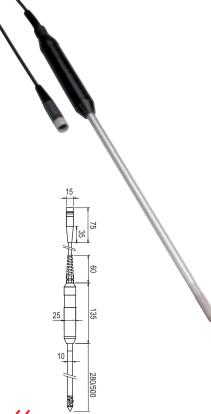
Measurements in dusty bulk materials such as flour, sugar, etc.

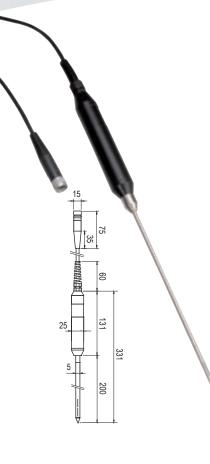
#### Highlights

- Measures water activity (humidity), temperature and dew point
- Saves up to 2,000 measurement pairs \*
- Range of application: 0...1 aw (0...100 %rh) / -40...85 °C
- UART interface and freely scalable analog signals 0...1 V
- Standard scaling 0...1 V = 0...1 aw (0...100 %rh) / -40...60 °C
- Probe with adjustment profile «Standard», factory certificate

Order code	HC2-HP28	HC2-HP50	
Туре	Insertion probe with steel sinter filter, ~2m TPU cable		
Adjustment	At 23 °C and 10, 35, 80 %rh		
Accuracy	± 0.008 aw (±0.8 %rh)/±0.1 K		
Probe length	280 mm	500 mm	
Handle color	Anthracite		
Steel sinter filter	ET-Z10		
Weight	Approx. 200 g	Approx. 250 g	

\* Optional, requires HW4 software





# SAMPLE HOLDERS WP-14-S/40/40TH

The stainless steel sample holders were developed specifically for the water activity probes HC2-AW/AW-DIO. There are two sizes available: WP14-S for small samples (14 mm deep) and WP40 for larger samples (40 mm deep). Both products provide excellent sample containment and optimum temperature stability. The WP-40TH can be used with both disposable sample holders. Material: WP14-S and WP-40: V2A steel, WP-40-TH: brass, nickel-plated.

Order code	WP-14-S	WP-40	WP-40TH
	For PS14	For PS14 and PS40	With water jacket for temperature control
Weight	Approx. 350 g	Approx. 1250 g	Approx. 1550 g

# **DISPOSABLE SAMPLE CONTAINERS** PS-14/PS-40

The disposable sample containers ensure the optimum sample volume is introduced into the WP-14-S, WP-40 or WP-40TH sample holders. They prevent the sample holders from coming into direct contact with the product being tested, thereby preventing soiling or cross contamination. The sample containers also provide a convenient means of collecting and storing samples.

Order code	PS-14	PS-40
Bag	100 sample containers for WP-14-S	100 sample containers for WP-40 / WP-40TH
Weight	Approx. 880 g	Approx. 1250 g



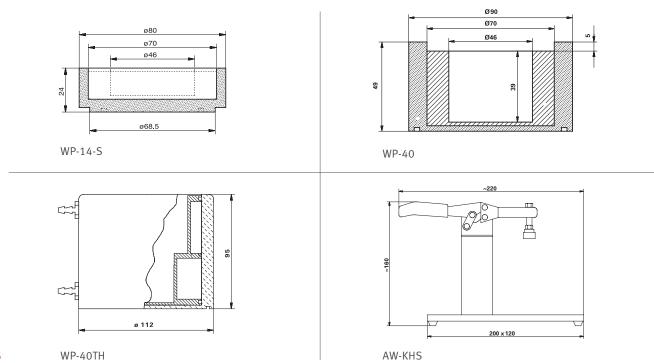
# CLAMP SEALING MECHANISM

In the case of very dry or very moist samples additional mechanical sealing of the AW measurement station and sample holder may be necessary to prevent external conditions influencing the sample. The AW-KHS provides a strong mechanical seal and is compatible with the WP-40 and WP-40TH sample holders.

Order code	AW-HKS
Weight	Approx. 1100 g



Specifications					
Feature	HygroLab 2 HygroLab 3		HP23-AW		
Probe connections	4 4		1		
PC interface	RS232/485	TCP/IP or RS232	USB		
Networking	Up to 64 devices using RS485	No			
Aw Quick mode	Option. Only via PC	Integrated and with PC and HW4 software	Yes, directly readable		
Calibration with keypad					
1-point %rh (aw)	Yes				
4-point %rh / 2-point °C/°F	Yes				
Calibration with PC	Yes	Yes			
1-point %rh (aw)	Yes	Yes			
4-point %rh (aw) / 2-point °C/°F	Yes Yes				
Display units	%rh, aw, °C, °F, %rh, aw, °C, °F,				
Calculated parameters	Dew point, wet-bulb temperature, enthalpy, ratio of mixture, water vapor content, partial water vapor				
	pressure, saturation water vapor pressure				
Audible signal	No	Yes	No		
at end of measurement					
Electronics operating range	099 %rh, -1060 °C (14140 °F)				
LC display	3 lines alphanumeric				
Trend indicator	Yes				
Display resolution	0.1 %rh / 0.1 °C/°F, 0.001 aw	0.1 %rh / 0.1 °C/°F, 0.001 aw,	0.001 aw		
		0.01 calculated value °C/°F	0.01 °C/°F		
Housing	Aluminium, 220 x 170 x 55 mm	ABS			
Power supply	9 V power supply, via AC power adapter		9 V battery or		
		9 V power supply unit via mini USB			
Current consumption	Max. 20 mA	<10 mA			
CE conformity	EN 61000-6-2:2001, EN 61000-6-4:2001				
Weight	1100 g 1100 g		300 g		



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# **TEMPERATURE MEASURING DEVICES**

Temperature measurement is very important in many production, storage, shipping and drying processes. The law in many countries requires that, in addition to other parameters, the process and storage temperatures are carefully controlled and recorded in (for example) the food and pharmaceutical industries.

The new ThermoFlex5 transmitters from ROTRONIC meets these needs. Easy to use, simple to install and with a large measurement range, the devices can be used for almost every application. Depending on the model, the transmitters provide analogue or digital output signals. The digital models can be integrated in networks via TCP/IP, USB and RS485 interfaces.

The devices are based on the new AirChip3000 technology.

# TF5X SERIES for interchangeable Pt100 probes

#### Applications

HVAC applications, building management systems, museums, libraries, warehouses, cold stores, etc.

#### Highlights and common features

- Probe interchangeable in just a few seconds
- Temperature measurement with Pt100 probes in 4-wire circuit
- Range of application -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Measurement range -100...600 °C, freely scalable
- Use as a simulator for system validation \*
- UART service interface
- 4-pin Binder connector
- Can be mounted on a DIN rail (see accessories, page 102)
- Suitable probes: Pt100 probes AC1900...AC1916-AT (page 74)

\* Requires HW4 software

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### **TF52-W SERIES**

- 2-wire 4...20 mA type
- Signal freely scalable \*
- Version with display and keypad (optional)
- Alarm indicators

# TF53-W SERIES

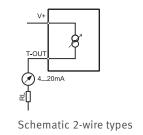
- 3/4-wire types with selectable output signal (mA, V)
- Signals freely selectable and scalable by user \*
- Version with display and keypad (optional)
- Backlit display
- Alarm indicator
- Optional USB & RS485 interface

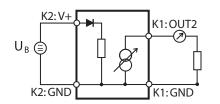
\* Requires HW4 software

Dimensions as HF5 series

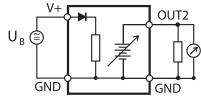
#### Order information (for accessories see pages 100-102)

Power supply and o	Power supply and output signal type				
TF520-				2-wire, <28 VDC, common V+, 420 mA	
				(Only display without backlight possible)	
TF531-				3/4-wire, 1540 VDC / 1228 VAC, 020 mA	
TF532-				3/4-wire, 1540 VDC / 1228 VAC, 420 mA	
TF533-				3/4-wire, 540 VDC / 528 VAC, 01 V	
TF534-				3/4-wire, 1540 VDC / 328 VAC, 05 V	
TF535-				3/4-wire, 1540 VDC / 1228 VAC, 010 V	
Instrument type					
W T				Wall model	
Scaling of the output	ıt si	gnal	S		
	1	Х		050 °C / 0122 °F	
	2	Х		1040 °C / 50104 °F	
	3	Х		-4060 °C / -40140 °F	
	4	Х		-3070 °C / -22158 °F	
	5	Х		-4085 °C / -40185 °F	
	6	Х		0100 °F (-17.737.7 °C)	
	7	Х		0200 °F (-17.793.3 °C)	
	8	Х		0300 °F (-17.7148.8 °C)	
	9	Х		-50200 °F (-45.593.3 °C)	
	A	3		0100 °C	
	С	4		-50150 °C	
Optional display					
			D	With keypad & LC display	
			Х	Without display	
Electrical connections (analogue signals to terminals)					
				1 1 M16 x 1.5 cable gland	
				5 1 x 1/2" conduit adapter	





Schematic 3-wire current signal

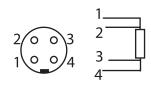




The devices can be operated with the Pt100 probes on page 74.

Fundamentally, however, all Pt100 probes may be used. The drawing to the right shows the pin configuration:

Pt100 input (contact side of the flange socket / corresponds to the solder side of the connector)



4-wire Pt100

Detailed specifications				
Power supply / Connections	TF52	TF53		
Supply voltage	1028 VDC	1540 VDC / 1228 VAC		
	V min = 10 V + (0.02 x load*)			
Current consumption	20 mA, 420 mA current loop			
Electrical connections	Screw terminals and M16 cable gland or 1/2" conduit adapter			
Temperature measurement	TF52	TF53		
Sensor	Pt100 1/3 Class B (order separately)			
Measurement range	-100600 °C / -58212 °F			
Accuracy at 23 °C	±0.2 K			
Repeatability	0.05 °C			
Long term stability	<0.1 °C/year			
Response time	Typically 4 s for 63 % of a change from 23 to 80 °C (1 m/sec air flow at sensor)			
Start-up time and refresh rate	TF52	TF53		
Start-up time	Typically 3.4 s	Typically 1.9 s		
Signal type	420 mA	020 mA, 420 mA		
		01 V, 05 V, 010 V		
Scale limits	-999.99+9999.99 units, user p	-999.99+9999.99 units, user programmable		
*Maximum load	0/500 Ω	0/500 $\Omega$ (current signal), min. 1000 $\Omega$ (voltage signal)		
Service interface	UART (universal asynchronous re	UART (universal asynchronous receiver transmitter) on mini USB interface		
Service cable maximum length	5 m (16.4 ft)			
General specifications				
Optional display	LCD, 1 or 2 decimals,	LCD, 1 or 2 decimals,		
	without backlight	with backlight and trend indicator		
Housing material / Protection	ABS / IP 65			
Weight	Approx. 250 g			
CE/EMC compatibility	EMC Directive 2004/108/EC			
	EN 61000-6-1: 2001, EN 61000-6-2: 2005, EN 61000-6-3: 2005, EN 61000-6-4: 2001 + A11			
Solder	Lead-free (RoHS-compliant)			
Fire resistance	Conforms to UL94-HB			
FDA/GAMP compatibility	Conforms to FDA 21 CFR Part 11 and GAMP 4			
Electronics operating range	ectronics operating range -4060 °C / -1060 °C (models with display) 0100 %rh, non-condensing			

# **THERMOPALM TP22**

For HVAC technicians, the pharmaceutical industry, building management systems, the paper industry, research and many others.

#### Highlights and common features

- Probe interchangeable in just a few seconds
- Temperature measurement with Pt100 probes in 4-wire circuit
- Electronics operating range -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Measurement range -100...600 °C, freely scalable
- UART service interface
- 4-pin Binder connector
- Suitable probes: Pt100 probes AC1900...AC1916-AT

## **THERMOPALM**

Order code TP22

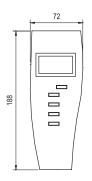
#### Applications

HVAC applications, pharmaceutical industry, building management systems, paper industry, research, etc.

- For interchangeable Pt100 probes in 4-wire circuit
- Electronics operating range -10...60 °C
- Saves up to 2,000 data records (temperature, date, time)

• 9 V battery

• Accuracy: ±0.1 K (depending on probe)



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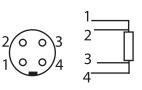
## **TEMPERATURE MEASUREMENT**

Specifications	TP22
Main features	
Probe type	Pt100 probes in 4-wire circuit
Measurement range	-100600 °C
Accuracy at 23 ± 5 °C	±0.1 K
Reproducibility	0.01K
Initialization time	<2 seconds
Range of application electronics	-1060 °C
Display resolution	2 decimals
Display illumination	Yes
Alarm indicators	Yes
Battery power indicator	«Low Battery» indicator
Functions	
Trend indicator	Yes
Probe adjustment with software	1-point and multi-point with AC3006 service cable
Probe adjustment with keys	1-point
Data logging	2,000 readings
Event logging	Yes
User information	Via service cable & HW4 software
Device lock (password-protected)	Via service cable & HW4 software
Service information	Scheduled calibration
Audit trail / Electronic records	Conforms to FDA 21 CFR Part 11 and GAMP
Electrical specifications	
Power supply	9 V battery
Rechargeable battery charge	No
Current consumption	<10 mA
Communication interfaces	Via service cable
Service interface	UART (universal asynchronous receiver transmitter) on mini USB interface
Maximum length service cable	5 m
Mechanical specifications	
Housing material	ABS
Dimensions	274 x 72 x 35 mm
Weight	Approx. 300 g
Standards	EN 61000-6-4 & EN 61000-6-2
FDA / GAMP compatibility, audit trail	Conforms to FDA 21 CFR Part 11 and GAMP 4
IP protection	IP 40

The devices can be connected to the Pt100 probes on page 74. Fundamentally, however, all Pt100 probes may be used. The drawing to the right shows the pin configuration:

#### Pt100 input

(contact side of the flange socket / corresponds to the solder side of the connector)



4-wire Pt100

## **TEMPERATURE MEASUREMENT**

# **Pt100** probes

All probes Pt100 Class A with 4-wire connection, except AC1913: Class B. Connection: 4-pin Binder connector plug series 712 τ90: Time to adjustment of 90% of a temperature jump, specified for air / water.

Specification	IS		
Order code			
AC1900	Rod probe 100 x 3 mm, DIN 1.4401 -70500 °C, τ90: 8 / 6 s		
AC1901	Rod probe 250 x 3 mm, DIN 1.4401 -70500 °C, τ90: 8 / 6 s		
AC1902	Insertion probe with handle, DIN 1.4401 -70500 °C, τ90: 8 / 6 s	1 m PUR cable max. 80 °C	
AC1903	Cable probe 200 x 6 mm, not waterproof DIN 1.4401, -70500 °C, τ90: 170 / 15 s	2 m thermoplastic cable, max. 110 °C	
AC1904	Cable probe 50 x 6 mm, waterproof DIN 1.4401, -50500 °C, τ90: 185 / 20 s	2 m thermoplastic cable, max. 110 °C	
AC1905	Surface probe 40 x 10 x 5 mm DIN 1.4301, -70500 °C, τ90: approx. 90 s no standard	2 m silicon cable max 180 °C	
AC1907	Surface probe with handle, offset DIN 1.4401, -70500 °C, τ90: approx. 90 s no standard. Do not calibrate in oil!	1 m PUR helix cable max. 80 °C	
AC1908	Handheld probe for measurements in air 250 x 4 mm, -50120 °C, τ90: 20 /s	1 m PUR helix cable max. 80 °C	
AC1909	Rod probe for measurements in air 100 x 4 mm, DIN 1.4401, -50120 °C, τ90: 20 / s		
AC1910	30 mm screw-in probe ¼" G DIN 1.4401, -70500 °C, τ90: 8 / 6 s	2 m silicon cable max. 180 °C	
AC1911	50 mm screw-in probe ¼" G DIN 1.4401, -70500 °C, τ90: 8 / 6 s	2 m silicon cable max. 180 °C	
AC1912	100 mm screw-in probe ¼" G DIN 1.4401, -70500 °C, τ90: 8 / 6 s	2 m silicon cable max. 180 °C	
AC1913	Silicon foil probe, 26 x 32 x 2.5 mm -50200 °C, τ90: approx. 7 s, no standard	1 m silicon cable max. 180 °C	
AC1916-A-T	Cable probe 60 x 6 mm, waterproof DIN 1.4571 (316Tl)-100180 °C τ90: 185 / 20	2 m PTFE cable max. 180 °C	

## **TEMPERATURE MEASUREMENT**

Accessories		
Order code		
HC2-PT100-B4	Adapter for Pt100 probes for HP22 and HP23	
AC1960-50	Screw-in measuring sleeve for 3 mm probes Thread 1/4" G Immersion depth 50 mm	
AC1960-100	Screw-in measuring sleeve for 3 mm probes Thread 1/4" G Immersion depth 100 mm	
AC1607-2	Extension cable for Pt100 probes, 4-pin Binder male/female plugs	2 m
AC1607-3	Extension cable for Pt100 probes, 4-pin Binder male/female plugs	3 m
AC1607-5	Extension cable for Pt100 probes, 4-pin Binder male/female plugs	5 m

# **PT100 TEMPERATURE SENSORS**

A Pt100 sensor changes its electrical resistance with every change in temperature. Its value is 100 Ohms at 0 °C. This characteristic is used in a bridge circuit to generate a signal suitable for further processing. Like any manufactured product, a Pt100 sensor is subject to variations. Today there are five accuracy classes by selection: Class B, Class A, 1/3, 1/5 and 1/10. They correspond to tolerances at 0 °C of ±0.3, ±0.15, ±0.1, ±0.06 and ±0.03 °C. The table below illustrates this.

Due to the cost of the selection process, a 1/10 Pt100 sensor is much more expensive than the 1/3 version usually used. The lower adjustment point is normally 0 °C and the tolerance range expands from there. If the adjustment point is then moved to the target temperature, the performance potential available is used and investments in the wrong place avoided. This procedure should not be used for portable Pt100 measuring devices. Another way of obtaining optimum results is to use the probes in a 3 or 4-wire system, thereby eliminating falsification by connection cable resistance. ROTRONIC only uses platinum Pt100 temperature sensors for temperature measurement. To ensure precision measurements, the temperature and humidity sensors should be matched to one another.

	Tolerance									
	Cla	ss A	Cla	iss B	1/3 C	lass B	1/5 Cl	ass B	1/10 C	lass B
Temp. °C	±Κ	±Ω	±Κ	±Ω	± K	±Ω	±Κ	$\pm \Omega$	±Κ	±Ω
-200	0.55	0.24	1.3	0.56	0.44	0.19	0.26	0.11	0.13	0.06
-100	0.35	0.14	0.8	0.32	0.27	0.11	0.16	0.06	0.08	0.03
0	0.15	0.06	0.3	0.12	0.10	0.04	0.06	0.02	0.03	0.01
100	0.35	0.13	0.8	0.30	0.27	0.10	0.16	0.05	0.08	0.03
200	0.55	0.20	1.3	0.48	0.44	0.16	0.26	0.10	0.13	0.05
300	0.75	0.27	1.8	0.64	0.60	0.21	0.36	0.13	0.18	0.06
400	0.95	0.33	2.3	0.79	0.77	0.26	0.46	0.16	0.23	0.08
500	1.15	0.38	2.8	0.93	0.94	0.31	0.56	0.19	0.28	0.09
600	1.35	0.43	3.3	1.06	1.10	0.35	0.66	0.21	0.33	0.10
650	1.45	0.46	3.6	1.13	1.20	0.38	0.72	0.23	0.36	0.11

# NETWORKABLE PRODUCTS

Some models of the new transmitter generation do not provide analogue signals, but have a digital interface. They are used primarily where it is important to record climatic data electronically and to control conditions digitally if necessary.

# **HF456 SERIES**

## Applications

Transmitters with integrated probes for HVAC applications, building management systems, museums, libraries, etc.

## Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Range of application electronics: -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe
- USB or Ethernet / Ethernet wireless & RS485 interface
- Configuration, monitoring, calibration via HW4 software / PC
- Display / Keypad (optional)
- Backlight
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- Power supply possible via RS485 cable
- MODBUS ASCII protocol available

# HF456-W SERIES

• Model for wall mounting

# HF456-D SERIES

• Model for duct mounting

\* Optional, requires HW4 software





# **HF556 SERIES**

## Applications

Transmitters with interchangeable probes for HVAC applications, building management systems, museums, libraries, etc.

## Highlights and common features

- HygroClip2 probes interchangeable in just a few seconds
- Measures relative humidity & temperature
- Calculates all psychrometric values
- Range of application electronics: -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Range of application probes: depending on probe used
- Automatic sensor test & drift compensation \*
- USB or Ethernet / Ethernet wireless & RS485 interface
- Configuration, monitoring, calibration via HW4 software / PC
- Display / Keypad (optional)
- Backlight
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Precision: depending on the probe used and its adjustment profile
- Power supply possible via RS485 cable



# HF556-W SERIES

• Model for wall mounting with interchangeable probes

# HF556-D SERIES

• Model for duct mounting with interchangeable probes

\* Requires HW4 software



# NETWORKABLE PRODUCTS AND SOFTWARE





# **HF656 SERIES**

### Applications

HVAC applications, building management systems, museums, libraries, etc. The technical specifications correspond to those for the HF4x and HF5x series

## Highlights and common features

- Measures relative humidity, temperature and dew/frost point
- Range of application electronics: -40...60 °C; -10...60 °C with LCD, 0...100 %rh
- Automatic sensor test & drift compensation \*
- Saves up to 2,000 measurement pairs \*
- Use as a simulator for system validation \*
- UART service interface
- Integrated probe
- USB or Ethernet / wireless & RS485 interface
- Connection to PC via HW4 software
- Mains voltage or low voltage power supply
- Adjustment profile «Standard», factory certificate
- Adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K
- MODBUS ASCII protocol available

# HF656-W

• Wall mount with display (optional)

# HF656-C

• Wall mount with fixed cable probe and display (optional)

# HF656-D

• Duct mounting with fixed probe and display (optional)

\* Optional, requires HW4 software



## NETWORKABLE PRODUCTS AND SOFTWARE

## Order information HF456, HF556 and HF65x

Order informati	ion H	F45	6, F	11-55	56 a	nd H	F65X
Power supply ar	nd pro	obe	typ	е			
HF456-							1540 VDC / 1228 VAC, integrated probe
HF556-							1540 VDC / 1228 VAC, interchangeable probes from the HygroClip2 series
HF656-							1540 VDC / 1228 VAC, integrated probe
HF658-							85264 VAC, integrated probe
Instrument type							
instrument type			v				Dust makes (145 + 200 mm (standard without diarlay)
	D		Х				Duct probe, Ø 15 x 208 mm (standard, without display)
	W						Wall probe, Ø 15 x 85 mm (standard)
	2						Only HF 65xx: PPS cable probe Ø 15 mm, 2 m cable
Parameters to ir	nterfa	ice					
HF456-/HF556-		Х					Humidity & temperature
HF65x-		Х					Humidity & temperature
HF456-/HF556-		1					Humidity & temperature & dew point/frost point
HF65x-		1					Humidity & temperature & dew point/frost point
HF556-		2					Humidity & wet-bulb temperature (Tw) in °C
HF65x-		2					Humidity & wet-bulb temperature (Tw) in °C
HF556-		3					Humidity & temperature & enthalpy (H) in kJ/kg
HF65x-		3					Humidity & temperature & enthalpy (H) in kJ/kg
HF556-		4					Humidity & temperature & specific humidity (Q) in g/kg
HF65x-		4					Humidity & temperature & specific humidity (Q) in g/kg
HF556-		5					Humidity & temperature & absolute humidity (Dv) in g/m3
HF65x-		5					Humidity & temperature & absolute humidity (Dv) in g/m3
HF556-		6					Humidity & temperature & mixing ratio (R) in g/kg
HF65x		6					Humidity & temperature & mixing ratio (R) in g/kg
HF556-		7					Humidity & temperature & saturated water vapour pressure (Dvs)in hPa
HF65x-		7					Humidity & temperature & saturated water vapour pressure (Dvs)in hPa
HF556-		8					Humidity & temperature & partial water vapor pressure (E) in hPa
HF65x-		8					Humidity & temperature & partial water vapor pressure (E) in hPa
HF556-		9					Humidity & temperature & partial water pressure (Ew) in hPa
HF65x-		9					Humidity & temperature & saturation water vapor pressure (Ew) in hPa
Optional display		-					
Optional display	y		D				Display with backlight
			Х				No display
Droho ovtoncion	(anl			)			no display
Probe extension	i (oni	упг	-057				
				S			Standard length: 85 mm (type W), 100 mm (type 2), 208 mm (type D)
				1			Standard length +150 mm
Electrical conne	ction	s &	inte	erfac		onfig	uration (all types in horizontal mounting)
					5		RS485 interface to terminals, M16 x 1.5 cable gland
					6		RS485 interface to terminals, ½" conduit adapter
					7		USB & RS485, M16 x 1.5 cable gland
					8		USB & RS485, 1/2" conduit adapter
					9		Ethernet RJ45 & RS485, M16 x 1.5 cable gland
					А		Ethernet RJ45, 1/2" conduit adapter
					В		Ethernet wireless & RS485, M16 x 1.5 cable gland
					С		Ethernet wireless, 1/2" conduit adapter
HF4x-/HF6x-					D		Only HF4x and HF6x: Modbus ASCII to terminals, M16 x 1.5 cable gland
HF4x-/HF6x-					Ε		Only HF4x and HF6x: Modbus ASCII to terminals, 1/2" conduit adapter
Units of the out	put p	arar	nete	ers			
						Μ	Metric units
						Е	English units

## NETWORKABLE PRODUCTS AND SOFTWARE

## General information

General information					
Specifications	HF456	HF556	HF656		
Supply voltage	540 VDC /1228 VAC or 230 VAC	50/60 Hz			
Current consumption	USB interface: 50 mA, TCP/IP interf	ace: 300 mA			
Electrical connections	Screw terminals and M16 cable gla	nd or			
	$\frac{1}{2}$ " conduit adapter plus USB or RJ4	45 connector			
Humidity measurement	HF456	HF556	HF656		
Sensor	Hygromer <sup>®</sup> IN-1	Depending on probe	Hygromer <sup>®</sup> IN-1		
Measurement range	0100 %rh				
Accuracy at 23 °C	±0.8 %rh	Depending on probe	±0.8 %rh		
Repeatability	0.3 %rh				
Long term stability	<1 %rh/year				
Response time	Typically 10 s for 63% of a change	35>80 %rh (1 m/sec air flow	at sensor)		
Temperature measurement	HF456	HF556	HF656		
Sensor	Pt100 1/3 Class B	Depending on probe	Pt100 1/3 Class B		
Measurement range	-50100 °C / -58212 °F	Depending on probe	-100150 °C / -148302 °F		
Accuracy at 23 °C	±0.2 K	±0.1 K, depending on probe	±0.2 K		
Repeatability	0.05 K				
Long term stability	<0.1 °C/year				
Response time	Typically 4 s for 63 % of a change f	rom 23 to 80 °C (1 m/sec air	flow at sensor)		
Calculated parameters	HF456	HF556	HF656		
Psychrometric calculations	Dew point or frost point	All calculations available			
Digital interface	HF456	HF556	HF656		
Communication interface	USB & RS485 or Ethernet TCP/IP (c	able connection or wireless)	& RS485 or MODBUS ASCII		
Start-up time and refresh rate	HF456	HF556	HF656		
Start-up time	Typically 1.9 s				
Type of interface	UART (universal asynchronous rece	iver transmitter) on mini US	В		
Service cable maximum length	5 m (16.4 ft)				
General specifications	HF456	HF556	HF656		
Optional display	LCD, 1 or 2 decimals, with backligh	t and trend indicators			
Probe material	Polycarbonate				
Housing material / Protection	ABS / IP 20				
Weight	Approx. 300 g				
CE/EMC compatibility	EMC Directive 2004/108/EC: EN 61	.000-6-1: 2001, EN 61000-6	-2: 2005		
	EN 61000-6-3: 2005, EN 61000-6-4	4: 2001 + A11			
Solder	Lead-free (RoHS-compliant)				
Fire resistance	Conforms to UL94-HB				
FDA/GAMP compatibility	Conforms to FDA 21 CFR Part 11 an				
Electronics operating range	-4060 °C / -1060 °C (models wi	th display) 0100 %rh, non-	condensing		

# **DIGITAL INTERFACES**

HygroClip2 probes can be integrated directly into Ethernet networks with data loggers and/or transmitters with the inexpensive AC3005 TCP/IP interfaces.

One HygroClip HC2 probe an be connected to an AC3005 interface.

The user-friendly HW4 software is used for device management and configuration. Adjustment and calibration are also possible directly via the network.

WIth all HygroClip2 probes

Use

# ACTIVE TCP/IP ADAPTER

### Applications

Monitoring applications without local data recording via TCP/IP with a measuring point per place of use

## Highlights and common features

- Simple networking via Internet, directly connectable
- Compatible with HW4 software
- Open protocol, can also be operated with third-party software

# AC3005

• 1 probe input for HC2-x probes

- TCP/IP interface
- Operation with AC1211 power adapter

# AC0001

Order code AC0001

Order code AC3005

• Standard Ethernet patch cable for connection to an RJ45 interface

# AC0005

Order code AC0005

• Crossover Ethernet patch cable





# SOFTWARE



# **SOFTWARE OVERVIEW**

The new ROTRONIC devices are equipped with a practical interface for configuration of the devices and for the display and recording of data. The ROTRONIC HW4 software is one of the most comprehensive and user-friendly validated software packages available on the market today. It is not possible to describe the functionality of the software in full detail here. **A free trial version can be downloaded on the Internet from: www.rotronic-humidity.com** 

## HW4 TRIAL Trial version

- Product key: 05 xxx
- Full functionality of the Professional Edition, including OPC functions
- Limited trial period of max. 30 days

## **HW4-E** Single-user applications

- Product key: 24 xxx Standard Edition
- Display of an unlimited number of loggers and measured values
- Monitoring (one device at a time), data logger programming, data retrieval, scaling, device settings, alarm function, service and configuration tool for ROTRONIC devices, date/time synchronisation, adjustment and calibration of ROTRONIC probes
- No password protection

## **HW4-P** Networked applications in the pharmaceutical and food industries

- Product key: 64 xxx Professional Edition
- All functions of the Standard Edition
- Fulfils the requirements for electronic data records and signatures (FDA 21 CFR Part 11, Annex 11)
- Grouping of devices, graph overlays, printing of reports

## **HW4-OPC** Networked applications with integration in customer's software programs

- Product key: 88 xxx
- All functions of the Professional Edition
- Contains an OPC server with which the data can be integrated into the customer's own software

### **HW4-VAL** For users subject to regulatory requirements (GxP)

- Product key: 12 xxx
- As HW4 OPC

• Includes «HW4 e-compliance package». This comprehensive documentation tool supports the user in the qualification/validation

82 of HW4-based solutions

# **QUALIFICATION / COMPUTERISED SYSTEM VALIDATION**

Data integrity and security are of essential importance today. Companies in the food, pharmaceutical and medical technology industries must prove that their data are measured and managed reliably. For this they need software and devices that can be validated. Combining ROTRONIC's HW4-compatible devices and HW4 software, ROTRONIC supplies a solution in which validation plays a central role. The devices and software are validated and compatible with FDA 21 CFR Part 11 (directive of the US Food and Drug Administration, FDA) and GxP.



# **HW4** FUNCTIONS

# VIEWING OF MEASURED VALUES/MONITORING

Viewing of measured values is very easy and user-friendly. Files of any device shown in the device tree can be copied and opened directly with the HW4 explorer. The data is presented as required in either table or graph form. Both the table and the graph are shown for online monitoring.

The graph module can be configured by the user.

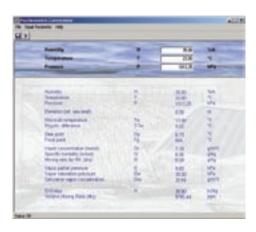


# FILE FORMATS/HANDLING OF DATA/EXPORT FUNCTIONS

The file formats can be defined by the user. The formats .xls and .log are available for log files. The .log format saves the data in a binary format that can only be read by HW4, while the .xls format can be opened with an editor or Excel. The data can also be exported in other formats.

# **ARCHIVING OF DATA**

The data can be written automatically into different files. For example, the user can configure the system to create a new file every hour, day, week, month or after 200,000 measurements.



# ANALYSIS AND CALCULATION TOOL/PSYCHROMETRIC CALCULATIONS

All ROTRONIC devices measure relative humidity in %rh and temperature in °C/°F. These two values can be used to calculate other psychrometric values such as dew point, mixing ratio, enthalpy and wet-bulb temperature. The calculation module of the HW4 software uses WMO\* verified formulas for these calculations and allows the user to define their own parameters (e.g. mixing ratio ratio & temperature) as input values in order to calculate the relative humidity from them. Other advanced options such as dew/frost point differentiation are also included.

\* WMO = World Meteorological Organisation

# **STATISTICAL FUNCTIONS**

For many users detailed data, which can be very extensive, is not necessarily of much interest. For them it is merely important that the measured values lie within a certain range. This is the role of the statistical function. It shows the following values:

- Minimum
- Maximum
- Mean
- Standard deviation
- Number of measured values
- Mean kinetic temperature

# **PRINTING OF REPORTS**

If required, reports can be printed as desired or copied into other software for reporting, emailing etc.

# **USERS AND PASSWORDS**

User names and passwords may be assigned freely (HW4-P). Every user can be granted different rights. Users that have been deleted cannot be recreated under the same name.

# ALARMS

In monitoring mode HW4 can trigger an alarm when certain events occur. Such an event can be when a device or a file storage path is not available, when a software error occurs, when measured values lie outside defined limits or when a data logger sends an error message. The alarms can be shown on the screen and/or printed out. Audible alarms are also possible. HW4 is even able to send an e-mail to one or more recipients (HW4-P).

# **OPC\*SERVER**

HW4-OPC contains an OPC server with which the measured values can be integrated into the customer's own software.



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# SERVICES



# CALIBRATION

Even though ROTRONIC instruments have excellent long term stability, we recommend that probes are calibrated regularly, typically once per year is sufficient. More frequent calibration and maintenance can be necessary if the probes are used in polluted/contaminated atmospheres. If in doubt ask, we will be glad to advise you.

Humidity and temperature measuring devices are precision instruments that must be serviced regularly in order to retain their reliability. Measurement errors can cause considerable damage in the production and storage of products. Incompany and national/international standards require regular calibration. ISO standards obligate companies to check their measuring devices on a regular basis. Regulatory authorities (e.g. FDA, EMEA, Swissmedic) also demand that measuring devices be calibrated with traceability to national standards.

# WHAT ARE THE CALIBRATION OPTIONS?

#### a) Calibration at ROTRONIC AG

As a calibration laboratory accredited by METAS (Metrology and Accreditation Switzerland) for the parameters of relative humidity and temperature, we can offer you calibration services and Swiss Calibration Service (SCS) certificates in conformity with the national standard.

**b)** You calibrate your devices yourself – with your own calibration device and SCScertified humidity standards or a humidity/temperature generator from the HygroGen series.

You can find further information on these products in the chapter Calibration (page 88).

c) We come to you – our Calibration Mobile saves you time and trouble\*. Use of our Calibration Mobile is economical upwards of ~15 measuring devices. It is interesting for customers who need to calibrate regularly, but who want to keep the work and costs for this within bounds. We offer this service in the

following countries: A, B, CZ, CH, D, DK, F, I, NL, P.



\*The Calibration Mobile is only available in certain European countries.

## SERVICES

Our mobile calibration service at your premises with our Calibration Mobile saves you practically all the administrative and operational work and expense of shipping of the measuring devices and the consequential delay. Our technician calibrates the instruments in our Calibration Mobile and can return them back into your process in a matter of hours. This method is particularly interesting for customers who still use measuring devices with integrated probes. The interchangeable HygroClip probes allow practically interruption-free operation in every process. They can be replaced within seconds. In this way you can achieve a maximum in efficiency with a minimum number of probes.

# SERVICE DIVISION

We are able to repair your devices should they become defective. Our service division with its experienced and well-trained staff will repair your defective device quickly and competently.



# ENGINEERING

ROTRONIC also offers engineering services, for example

#### Humidity and temperature mapping

In many companies in the pharmaceutical and food industries it is necessary to document climatic conditions in production and, primarily, storage rooms. Often it is not clear where the readings should be taken and how many devices are necessary for this. ROTRONIC offers a mapping service for this:

To this end we set up data loggers at your premises to record temperature and humidity conditions and gradients. Using the measured data we can generate reports and make recommendations regarding the installation of instrumentation and control equipment and correct placement of data loggers for on-going measurements.

On request ROTRONIC will design your measuring system.

# SYSTEM VALIDATION

Data loggers and measuring systems as well as the HW4 software from ROTRONIC are validated according to FDA 21 CFR Part 11 and GAMP4. On request we will validate your system. Ask us for a proposal.

The systems can be installed by you, us or one of our partners. Just ask us, we will be glad to advise you.

In countries outside Switzerland: contact one of our subsidiaries or distributors. You can find their addresses at www.rotronic-humidity.com.





Even though ROTRONIC probes have excellent long term stability, we recommend that they have their calibration checked regularly. One calibration per year normally suffices. Some of our customers calibrate their probes more often; the range of calibration intervals extends from once a year to calibration before every measurement – depending on internal quality assurance rules.

The long term stability of ROTRONIC probes is better than 1%rh per year under normal conditions. Normal conditions exist when the concentration of contaminants/pollutants in the air does not exceed maximum allowable concentration (MAC) levels.

# WHY IS CALIBRATION ESSENTIAL?

Many companies today work to ISO 9000 standards and are therefore obligated to calibrate their measuring equipment on a regular basis. Regulatory authorities such as the US FDA, EMA, Swissmedic, etc. also demand that devices be calibrated with traceability to national standards. In some situations, internal company quality standards may also specify that a specific measurement uncertainty must be demonstrated and that this must be verifiable at all times. It is therefore in the interest of every user to have equipment calibrated and adjusted regularly in order to obtain the best-possible quality. We offer calibration devices for all our probes. We can even supply you with suitable devices for calibration of probes from other manufacturers. Our competitors trust our humidity standards. Please contact us regarding custom-made products.



# ACCREDITED CALIBRATION LABORATORY FOR HUMIDITY AND TEMPERATURE SCS 065

As a calibration laboratory accredited by METAS (Metrology and Accreditation Switzerland) for the parameters of relative humidity and temperature, we can offer you calibration services and Swiss Calibration Service (SCS) certificates in conformity with the national standard. Accreditations and certificates are acknowledged reciprocally by most national organisations (ILAC – MRA).

# SCS\* HUMIDITY STANDARDS

ROTRONIC humidity standards are delivered in packs of five ampoules of the same humidity value. Every ampoule is marked with its humidity value and a serial number. The most frequently used values are 35 and 80 %rh, which are used for two-point calibrations. All ampoules except for the 0 %rh standard contain an unsaturated salt solution; the 0 %rh standard consists of a highly porous molecular sieve. An SCS certificate documenting traceability to national standard and specifying the uncertainty of the humidity standard is enclosed with every pack. The different national agencies for metrology recognise each others' certificates reciprocally through the ILAC Mutual Recognition Agreement. As a result, an instrument calibration certificate from Switzerland (SCS) is accepted worldwide by local certification bodies.





Order information		
Order code	Humidity value	Uncertainty at 23 ± 2°C
EA00-SCS	0.5 %rh	± 0.1 %rh
EA05-SCS	5.0 %rh	± 0.1 %rh
EA10-SCS	10.0 %rh	± 0.3 %rh
EA11-SCS	11.3 %rh	± 0.3 %rh
EA20 SCS	20.0 %rh	± 0.3 %rh
EA35-SCS	35.0 %rh	± 0.5 %rh
EA50-SCS	50.0 %rh	± 0.9 %rh
EA65-SCS	65.0 %rh	± 0.9 %rh
EA75-SCS	75.3 %rh	± 0.9 %rh
EA80-SCS	80.0 %rh	± 1.2 %rh
EA95-SCS	95.0 %rh	± 1.2 %rh



DPH 911 Reference dew point mirror for certification of SCS\* humidity standards

Other values on request

# PROBE CALIBRATION BY SOFTWARE AND CALIBRATION INTERFACE

ROTRONIC probes can be calibrated and adjusted via the connected instrument with either an integrated keypad or a calibration interface to a PC running HW4 software.

\* SCS: Swiss Calibration Service

# **CALIBRATION DEVICES**

ROTRONIC calibration devices are small, airtight chambers that precisely fit ROTRONIC probes. The lower part of the device consists of a screw-on lid into which the humidity standard is poured onto an absorbent textile pad. The specified humidity is generated in the calibration device after a stabilisation period of 30...180 minutes. The probe can then be calibrated or adjusted in comparison with the reference value of the humidity standard.

We can also supply calibration devices suitable for other manufacturers probes, provided they are cylindrical, and have a leak proof construction. Ask us for a recommendation!

Calibration devices perform at their best only if they are properly maintained. Wash the calibration devices carefully after use, and let them dry. Make sure that no salt deposits form inside the device or threads, as this may cause errors. Worn O-rings should be replaced.

Order code	Use		Order code	Use	
Push-on calibr	ation devices. Gasket with O-	ring and thumb screv	N		
ER-15	For 1 probe Ø 1415 mm Brass, nickel-plated	-	ERV-15	For 1 probe Ø 1415 mm Vertical calibration position Brass, nickel-plated	Ű
EDM 15/15	For 2 probes Ø 1415 mm Brass, nickel-plated		EGL	For 1 probe Ø 10 mm Brass, nickel-plated	-
ER-05	For 1 probe Ø 45 mm Brass, nickel-plated		ER-18K	For 1 probe Ø 18 mm Brass, nickel-plated	1
ER-20K	For 1 probe Ø 20 mm Brass, nickel-plated	1	ER-10-MS	For 1 probe HF3x, L1x-S, M1x-S series Vertical calibration position Aluminium, anodised	
Screw-on calib	oration devices. Gasket with s	eal face on probe. Ca	annot be used fo	or HC2-S probes	
EDM 15/25	For 2 probes 1 x Ø 15 mm (M12 x 1.5) 1 x Ø 25 mm (PG11) Brass, nickel-plated	ie and in the second	EM-15	For 1 probe Ø 15 mm (M12 x 1.5) Brass, nickel-plated	1
EM-25	For 1 probe Ø 25 mm (PG11) Brass, nickel-plated	are.	EMV-15	For 1 probe Ø 15 mm (M12 x 1.5) Vertical calibration position Aluminium, anodised	
EMV-25	For 1 probe Ø 25 mm (PG11) Vertical calibration pos. Aluminium, anodised		EM-G	For probe types E, HPIE Screw-on probes (½"G)	ALL OF
Calibration dev	vices for special probes				
EBFC	For plate probes Types BFC & BFC-DIO Aluminium, anodised	0	WP14-S	For bell probes: AWD, AWVC, AW-DIO Stainless steel, DIN 1.4401/POM	
EGS	For all sword probes Aluminium, anodised	-			

# **PORTABLE ROTRONIC HUMIDITY GENERATOR**

HygroGen<sup>®</sup> is a portable humidity/temperature generator that can be used in laboratories, workshops or on-site where instruments are used. The speed of generation and simple operation makes it ideal for HVAC service technicians as well as for customers who wish to calibrate a large number of probes inexpensively and easily themselves. There are three models available.

#### Main features

- Generates a controlled reference environment
- Fully integrated temperature control \*
- Suitable for all humidity/temperature probes
- Self-contained needs only a mains socket
- Measurement chamber for up to 5 probes
- Large control range
- Equilibrium humidity reached quickly
- Portable, stainless steel housing
- Portable, stainles
   \* Except HygroGen 0

- Your benefits
- Any value can be set
- Large temperature range
- Reduces calibration time and costs
- Easy to use, no installation required
- Simultaneous calibration of up to 5 instruments
- Also suitable for extreme values
- Saves time
- Mobile use

The HygroGen uses a mixed flow method to generate the humidity required by the user. A desiccant is used to generate low humidity, and a saturator to generate high humidity. The temperature is controlled using a Peltier element (except for HygroGen 0). Measurement and control are effected by a combination of a ROTRONIC HygroClip probe and a multi-loop controller. Set-points can be entered easily either with the keys of the multi-loop controller or via the standard Ethernet interface and software.

The key advantages of the HygroGen devices are the speed with which the set values are reached and their high control stability. This means a multi-point calibration can be performed in a matter of minutes, rather than hours. A further feature of the calibration chamber is the availability of two additional probe connections at which calibrated reference probes can be connected.



# **PROBE OPTIONS**

The HygroGen chamber contains three connection sockets for the control and optional monitoring probes. A HygroClip probe is used for control of the humidity and a special Pt100 direct HygroClip for temperature. Depending on the application, a variety of different configurations are possible; the most common configuration is a second HygroClip probe in the third socket for monitoring purposes. When a HygroClip probe is used, the digital output signal socket at the back of the HygroGen can be used to connect a HygroLab or HygroPalm indicator.



# **HYGROGEN SERIES**

## **HYGROGEN 1A**

This self-contained humidity generator for calibration of humidity measuring devices only needs a mains power socket and is light enough at 17 kg to be portable for on-site use.

The wide control range of 5...95 %rh / 5...50 °C and extremely high control stability make the HygroGen indispensable wherever there is a need for fast and precise calibration.

# **HYGROGEN 2A**

The HygroGen 2A is equipped with a sampling loop and pump for connection of a reference dew point mirror. The maximum dew point is limited by the ambient temperature to which the lines of the sampling loop are exposed.

# **HYGROGEN 0**

The HygroGen 0 does not include active temperature control of the chamber. The ambient conditions therefore define the chamber temperature, with carefully designed ventilators ensuring the best-possible homogeneity.

Order number: see table on next page.

Technical	data	and	order	information
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Specifications	HygroGen 0	HygroGen 1A	HygroGen 2A					
Maximum control range	595 %rh	595 %rh and 550 °C (opti	onal 0 °C60 °C)					
Minimum control range	1090 %rh	1090 %rh 1090 %rh in a range of 1050 °C						
	in a range of 1030 °C							
Control stability	≤ ± 0.2 %rh	$\leq$ ± 0.2 %rh, 0.1 °C (at 23 °C)	0.2 °C (complete range)					
Temperature gradient	$\leq$ ~0.2 °C (550°C) <0.1at 23	3 °C						
Set-point stabilisation time	2 minutes (35 / 80 %rh 2 minutes (35 / 80 %rh humidity change, 23 °C),							
	humidity change, 23 °C)	10 minutes (23 / 45 °C temp	erature change)					
Reference probe	HygroClip S1 calibrated at 5, 23 & 50 °C, 10, 35, 65 & 95 %rh,							
	verifiable to SCS standard (U	K: UKAS)						
Precision of reference probe	$\leq$ ±1.0 %rh (1095 %rh) ±0.2	2 K						
Pump and connections for sampling loop	No Yes							
External interfaces	Ethernet, ROTRONIC DIO (two	Ethernet, ROTRONIC DIO (two additional connections fitted)						
Desiccant	Molecular sieve, user refillable							
Saturator	Humidifier with front filling. L	lumidifier with front filling. Low water level warning on controller display						
Chamber volume	Approx. 2 litres							
Housing / Dimensions	Stainless steel / 455 x 420 x	212 mm (max.)						
Ambient conditions	Max. 80 %rh at 1030 °C	Max. 80 %rh for temperature	s up to 31 °C,					
		decreasing linearly to 50 %rh	at 40 °C					
		Indoor use only. Altitude to 2	,000 m above sea level					
Weight	15 kg	17 kg	17.5 kg					
Power supply	110/230 VAC, 3 A 50/60 Hz							
Certification marks	EN61326: 1998, EN61000-3-	2: 2000, EN61000-3-3: 1995, El	N61010-1: 2001					



Technical data	and order information
Order code	Specifications
HygroGen 1A	Humidity and temperature calibrator with 1x HG-DC, 1x HG-FILL, instruction manual.
	Order chamber door(s) separately.
HygroGen 2A	Humidity and temperature calibrator with connection for sampling loop and pump
	for connection of a dew point mirror with 1x HG-DC, 1x HG-FILL, instruction manual.
	Order chamber door(s) separately.
HygroGen 0	Humidity calibrator with 1x HG-DC, 1x HG-FILL, instruction manual. Order chamber door(s) separately.
Accessories, sp	are parts and upgrades
HG-D-11234	Chamber door for five probes, Ø 25, 20, 15, 15 and 10 mm, including plugs
HG-D-11111	Chamber door for five Ø 15 mm probes, including plugs
HG-D-xxxxx	Chamber door for max. five probes, custom configuration, including bungs. See table below for the configurations.
HG-DP-99999	Clear chamber door with five adjustable probe fittings for probes with $917 \text{ mm}$ Ø
HG-D-99999	Insulated chamber door with five adjustable probe fittings for probes with 917 mm Ø
HG-DP-00000	Clear chamber door without openings, for calibration of, for example, data loggers with displays
HG-Bxx	Customer-specified plug
	(xx = probe diameter per table below)
HG-B25A	25 mm plug with 6 mm hole for Pt100 or cable
HG-DC	Desiccant cartridge, filled with molecular sieve desiccant
HG-DES	Desiccant refill pack (molecular sieve)
HG-FILL	Fill tube and syringe
HG-CON	Spare/Replacement controller, preconfigured and with backup disk
HG-TC	HygroGen heavy duty transit case
HG-ICS	Inner chamber sleeve (spare part)
HG-ITOOLS	PC software for controller; enables PC view of controller set-points, charting of set-points and process variables and
	firmware updates
11.01.6218	RS232 cable, HygroGen controller to PC
B5-02-B5	Interface cable for control/reference probe to HygroLab or HygroPalm 2/3
HG-OC	Upgrade to 0 °C (only in combination with a service)
HG-60C	Upgrade to 60 °C (only in combination with a service)
HG-RSF	Upgrade to ramp/soak function (only in combination with a service)
Probe & display	options
HygroClip-S1	Control or reference probe with SCS (Swiss Calibration Service) calibration certificate, one included as standard
HygroLab 2	Benchtop display unit for control/reference probes (needs 1x B5-02-B5 per probe)
AC1207	Mains adapter for HygroLab (required)
HygroPalm 2	Handheld display unit for control/reference probes (needs 1x B5-02-B5 per probe)

Order numbers for chamber doors and bungs																		
χ =	1	2	3	4	5	6	7	8	9	А	В	С	D	Е	F	G	Н	1
Ø (mm)	15	20	25	10	5	12	18	30	9-17	6	4	22	23	13	19	21	18.5	18.2
Example:	HG-D	-11234	4	Door for 2 x 15 mm, 1 x 25 mm, 1 x 20 mm, 1 x 10 mm probes, with bungs														
	HG-B	B-7 Bung 18 mm Ø																

Other dimensions available on request

# **HUMIDITY STANDARDS AND CERTIFICATES**

Art No. Serial N	N	HC2-5 0060243837					
RPC.			48785472				
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# **FACTORY ADJUSTMENT CERTIFICATE**

All ROTRONIC probes are delivered with a factory adjustment certificate.

In addition to the probe type and serial number, the certificates show the ambient temperature, adjustment points, inspection equipment used and the date of calibration.

A factory adjustment certificate normally suffices for companies outside the pharmaceutical, chemical and food industries.

# SCS\* CERTIFICATE

\* SCS = Swiss Calibration Service

SCS certificates are required primarily by companies in the pharmaceutical, chemical and food industries. As an accredited calibration laboratory for relative humidity and temperature, we are able to perform SCS calibrations with the best possible measurement uncertainty. ROTRONIC is accredited by METAS (Metrology and Accreditation Switzerland) with the number SCS 065.

		BATION CERTIFICATE
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# **OEM PRODUCTS**

Original equipment manufacturers (OEM) require individual solutions to suit the needs of their customers. ROTRONIC has been producing customized humidity measurement products for the OEM market for many years and therefore has wide experience in the field. We are able to meet virtually every requirement. Our OEM capabilities today are greater than ever before. Regardless of whether you need a simple sensor or a complex industrial transmitter – we have a solution for you.

The new HygroClip2 (HC2) probes, which are based on the revolutionary AirChip3000 technology, are especially interesting for OEM manufacturers. On the one hand they stand out for their compact dimensions and superb precision at a reasonable price, while on the other, the universal UART interface and freely scalable 0...1 V analogue outputs make them easy to intgegrate with systems.

Different customers rarely have the same requirements. The key to success therefore lies in the flexibility with which specific wishes can be realised. Since every project has different requirements, our experienced team first discusses the objectives, technical requirements and target costs in an initial meeting and then works out a proposal based on these discussions. Once the final specification has been agreed, prototypes are built for testing and technical approval. During this phase ROTRONIC can support the customer in assessing the stability of the product and, if required, also carry out tests in our own accredited test facilities. We can naturally also advise on final assembly and calibration if required. Wherever possible, we use existing products or sub-assemblies for the manufacture of customised devices. This results in significant savings in design and development costs and also saves time. Time-consuming tests can then often also be dispensed with.

# **OEM** CABLE PROBES

### Applications

HVAC, food stocks, health inspection agencies, agriculture, OEM and meteorology applications, etc.

#### Use

Handheld devices, data loggers, transmitters, OEM products

### Highlights and common features

- Measures humidity, temperature and dew point
- Hygromer<sup>®</sup> V-1 sensor
- Polypropylene filter
- Integral 2000 measurement pair data logging (requires HW4 software)
- Application range 0...100 %rh / -40...85 °C
- UART interface and freely scalable analogue signals 0...1  ${\sf V}$
- Standard scaling 0...1 V = 0...100 %rh / -40...60 °C



For many manufacturers our OEM probes are an inexpensive alternative to the development of their own instruments, and avoid the need for assembly and calibration costs. The table below illustrates the range of configurations available.

## **OEM PROBES TYPE XA**

- Factory adjusted at 23 °C and 10, 35, 80 %rh
- Accuracy: ±1 %rh / ±0.2 K

Analogu	ie OE	M cable	e pro	bes	of tł	1e ty	/pe )	(A				
Device t	ype											
XA												OEM probe with UART configuration interface
С	2-											Cable probe, black (polycarbonate) with black system cable
E	1-											Screw-in probe 1/2" gas thread
E	3-											Screw-in probe 1/2" NPT thread
Cable le												
		1										1 m, open ends
		2										2 m, open ends
Power s	laau		utpu	t sig	mal	type	2					
	app	0	Х		, nort	cype	-					*2- or 2 x 2-wire, <28 VDC, common V+ 420 mA, max. 100 °C
		1	Х									*3/4-wire (535 VDC / 1224 VAC, 020 mA, max. 100 °C)
		2	X									*3/4-wire (535 VDC / 1224 VAC, 420 mA, max. 100 °C)
		3	X									3/4-wire (535 VDC / 1224 VAC, 01 V, max. 100 °C)
			X									3/4-wire (535 VDC / 1224 VAC, 05 V, max. 100 °C)
Sensor												5, +
5011301												DI 4
				I								IN-1
				V								V-1
				Η								HH-1
Filter												
					Ρ	Е						Polyethylene filter, 20 μm, grey
Output	para	meters										
	Ρ						В			Х	Х	Humidity and temperature
	В						Н	Х	Х			Only humidity
	Н						Т					Only temperature
	Т						1					Humidity and frost point
	1						А					Temperature and frost point
Scaling	ofth	e outpu	ut sig	nals	5 (hu	umid	lity:	alwa	ays (	)1	00 %	Srh)
								х	Х			No temperature output signal
								1	х			0+50 °C / 0100 %rh
								2	X			10+40 °C / 0100 %rh
								3	X			-40+60 °C / 0100 %rh
								4	Х			-30+70 °C / 0100 %rh
								5	Х			-40+85 °C/ 0100 %rh
								6	Х			0100 °F / 0100 %rh
								7	Х			0200 °F / 0100 %rh
Standa	d sc	aling de	w no	oint	/ fro	ost n	oint					
		and at	- p c		,	o p				Х	Х	No calculation
										A B	X	-5050
										D	~	-)0)0

\* In these probes the electronics are separated from the sensors by a 0.25 m cable. This prevents measurement errors by possible self-heating.

We can manufacture further products, such as digital versions and other scaling possibilities, to suit your needs.

# **H290 TRANSMITTER SUB-ASSEMBLY**

H290 is an OEM humidity and temperature measuring system with impressive specifications. It is particularly suitable for applications such as climatic chambers and drying systems. It can be supplied as a probe and PCB combination for fitting in the customer's own enclosures or housings. H290 delivers a linear output signal of 4...20 mA or 0...10 V from a power supply of 10...35 VDC or 12...24 VAC. Temperature is measured by a Pt100 or thermistor, depending on the customer's requirements. H290 is equipped with a temperature compensation system with integrated cable length compensation for operation in a large range of -100...200 °C. This means exact measurements are obtained regardless of the temperature or differential in temperature between sensor and electronics.

We are able to fulfill customer wishes for special versions, housings and probes in almost every variant. Just ask us!

# SENSORS

## HYGROMER<sup>®</sup> IN-1

For industrial applications where there is a risk of corrosion

- Response time <12 s
- 4 x 14 mm
- 0...100 %rh / -50...200 °C
- Surface protection: Teflon

# HYGROMER<sup>®</sup> WA-1

General water activity measurements

- Response time <12 s
- 5 x 10 mm
- 0...100 %rh / -50...200 °C
- Surface protection: Teflon

# HYGROMER<sup>®</sup> V-1

High humidity environments, long phases of condensation, large temperature changes, agriculture, meteorological stations

- Response time <12 s
- 4 x 14 mm
- 0...100 %rh / -50...200 °C
- Surface protection: Teflon





## HYGROMER<sup>®</sup> M3-R

Extremely fast sensor for weather balloons and other applications with fast temperature and humidity changes: handheld devices, process automation systems

- Response time <3 s
- 5.5 x 13.5 mm
- 0...100 %rh / -80°... + 150°C
- Special protective frame for very high air velocities

# HYGROMER<sup>®</sup> M1-SK

Similar to M-1, but with surface protection

- Response time <3 s
- 6 x 17 mm
- 0...100 %rh / -80...140 °C
- Special electrodes with reinforced connections and surface protection

## **HYGROMER<sup>®</sup> HH-1**

Corrosion-resistant sensor for measurements in environments with hydrogen peroxide, sterilisers, autoclaves, etc.

- Response time <10 s
- 5 x 10 mm
- 0...100 %rh / -80...200 °C
- Special electrodes with reinforced connections
- No surface protection

## **HYGROMER® HH1-SK**

Similar to HH-1, but with surface protection

- Response time
- 5 x 10 mm
- 0...100 %rh / -80...140 °C
- Special electrodes with reinforced connections and surface protection

# **EXAMPLES OF OEM PRODUCTS:**











# FILTERS

We have a range of filters available for optimum protection of the sensors. By choosing the right filter, you will obtain optimum performance regarding sensor protection and probe response times.

Technical data	and order information	for filters		
Order code	Probe	Material / Filter carrier	Filter element	
NSP-PCB-PE NSP-PCB-PE40 NSP-PCB-WM NSP-PCB-TF	HC2-S	Polycarbonate, black	Polyethylene, grey Polyethylene, white Wire mesh Teflon	
NSP-PCW-PE NSP-PCW-PE40 NSP-PCW-WM NSP-PCW-TF	HC2-S3	Polycarbonate, white	Polyethylene Polyethylene, white Wire mesh Teflon	
NSP-PCG-PE NSP-PCG-WM	HF3x	Polycarbonate, grey	Polyethylene, grey Wire mesh	
NSP-ME-WM	HC2-IC probes	Filter carrier, nickel-plated brass, HC2 thread	Wire mesh DIN 1.4401	
NSP-ME-SS	HC2-IC probes	Filter carrier, nickel-plated brass, HC2 thread	Sintered steel DIN 1.4401	
NSP-ME-TF	HC2-IC probes	Filter carrier, nickel-plated brass, HC2 thread	Teflon	
SP-MC15	HC2-IM and HC2-IE probes	Filter carrier, nickel-plated brass, HC1 thread	Wire mesh DIN 1.4401	
SP-SC15	HC2-IM and HC2-IE probes	Filter carrier, nickel-plated brass, HC1 thread	Sintered steel DIN 1.4401	
SP-TC15	HC2-IM and HC2-IE probes	Filter carrier, nickel-plated brass, HC1 thread	Teflon	
SP-T05	H2C-C05	Filter	Teflon	٠
ET-Z10	HC2-HP28/50	Steel sinter filter, DIN 1.4401		

Technical data and order information for filter spare parts										
Order code	Probe	Material / Filter carrier								
NSP-ME	HC2-IC probes	Filter carrier, nickel-plated brass, for HC2-IC probes Order filter element separately								
SP-MSB15	HC2-IM and HC2-IE probes	Filter carrier, nickel-plated brass, for HC2-IM/IE probes Order filter element separately								
SP-M15	All industrial probes	Wire mesh filter For use with NSP-ME or SP-MSB15	💼 🕐 🐎							
SP-S15	All industrial probes	Steel sinter filter For use with NSP-ME or SP-MSB15								
SP-T15	All industrial probes	Teflon filter For use with NSP-ME or SP-MSB15	۰ ک							

Passive conn	ection cables						
Order code	Use / Info	Description	Range of application				
E2-XX	For OEM applications, panel connection	Connector plug for HygroClip2 probes,	Max. 100 °C				
		30 cm connection wires, open ends					
E2-F3A	To separate probes from devices	0.3 m extension cable for HygroClip2 probes,	Max. 100 °C				
	with self-heating	plug/socket. Colour: anthracite					
E2-nnA	For nn = 01, 02, 05	Extension cable for HygroClip2 probes,	Max. 100 °C				
		plug/socket. Colour: anthracite, nn = length in m					
E3-F3A	To separate probes from devices	0.3 m extension cable for HygroClip2 probes,	Max. 100 °C				
	with self-heating	plug/socket. Colour: white					
E3-nnA	For nn = 01, 02, 05	Extension cable for HygroClip2 probes,	Max. 100 °C				
		plug/socket. Colour: white, nn = length in m					
E2-nnXX	For OEM applications	Connection cable for HygroClip2 probes,	Max. 100 °C				
	Max. supply voltage: 5.2 VDC	open ends, tin-plated. Colour: anthracite					
	For nn = 01, 02, 05	nn = length in m					
E3-nnXX	For OEM applications	Connection cable for HygroClip2 probes, Max. 100 °C					
	Max. supply voltage: 5.2 VDC	open ends, tin-plated. Colour: white					
	For nn = 01, 02, 05	nn = length in m					
Connection ca	ables with voltage regulator						
E2-nnXX-ACT	Supply voltage	Adapter cable for HygroClip2 probes,	Max. 70 °C				
	524 VDC / 516 VAC	open ends, tin-plated. Colour: anthracite					
	For nn = 01, 02, 05	nn = length in m					
E3-nnXX-ACT	Supply voltage	Adapter cable for HygroClip2 probes,	Max. 70 °C				
	524 VDC / 516 VAC	open ends, tin-plated. Colour: white					
	For nn = 01, 02, 05	nn = length in m					

Technical data and order information									
Extension ca	ble for Pt100 probes		Range of application						
AC1607/nn	nn = length in m	Extension cable for Pt100 probes	Max4090 °C						
	For nn = 01, 02, 03,05, 10, 15, 20								
Active connection and converter cables									
AC3001	Replaces MOK-xx-WIN	Active converter cable for HygroClip2 probes for direct	Max. 70 °C						
	Requires AC adaptor AC1207	USB connection to a PC							
AC3002	Replaces MOK-xx-WIN	Active converter cable for HygroClip2 probes for direct	Max. 70 °C						
		RS232 connection to a PC							
AC3003	Signal amplifier set for HygroClip2 probes	Enables cable lengths between probe and	Max. 70 °C						
		transmitter of up to 100 m							
AC3005	Connects HygroClip2 probes to an Ethernet	For direct connection of a HygroClip2 probe	Max. 70 °C						
	network. Requires AC adaptor AC1211	to a TCP/IP network (Ethernet)							
AC3006	Connects AirChip3000 devices to a PC / HW4	Service cable, converts the UART signalto USB	Max. 70 °C						
AC3007	For direct RS232 connection	Active converter cable for AC3000 devices	Max. 70 °C						
	Requires mains adapter AC1207 (9 VDC)	Mini USB service interface to RS232							
AC3009	Active converter cable for AC3000 devices	Mini USB service interface to USB	Max. 70 °C						
AC3010	For direct connection of	USB to RS485 converter	Max. 70 °C						
	networkable AirChip3000	Cable with open ends							
	devices in operation without master								

Standard ca	Standard cables									
AC0001	Standard Ethernet patch cable, 3 m, RJ45									
AC0002	Standard USB A/B cable, 1.8 m									
AC0003	Standard USB A to Mini USB cable, 1.8 m									
AC0004	Standard RS232 cable, 1.8 m, 9-pin, male,	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1								
AC0005	Crossover Ethernet patch cable, 3 m RJ45									
Mains adapt	ters and card readers									
AC0100	For HygroLog NT flash cards	Universal card reader								
AC1207	For active adapter and converter cables	Mains adapter RNG 11, 9 V / 200 mA, 3.5 mm stereo jack, tip +	series and the series of the s							
AC1211	For HygroLog NT / docking stations	Mains adapter 240 VAC 🕸 12 VDC	<b>Ba</b> n							
AC1212	For HP2x series	Mains adapter 240 VAC 🛛 Mini USB								
AC1213	For power supply via RS485	Power supply unit 85-264 VAC / 15 VDC, 100 W, DIN rail mo	unting							

Technical data and order information			
Mounting hardware			
AC5001	Adapter for 15 mm probes to 25 mm holes	25/15 mm probe adapter to HF4X and HF5X	
AC5002	For mounting of HF4x, HF5X, HF6X, transmitters on top hat rail	Mounting kit for DIN top hat rail (2 pc.)	
AC5003		Gasket for internal Ethernet interface	
AC5004	HF4, HF5, HF6, HP2X	Cover for service interface	
AC5005	For temperatures <100 °C	Mounting flange for 15 mm probes	6
AC1301-M	For temperatures to 100 °C Perbunan gasket, M20 x 1.5 Brass, nickel-plated	Mounting gland for 15 mm probes	<b>e</b>
AC1301-MEX	Ditto, for HygroClip EX probes	Mounting gland for 15 mm probes	<b>e</b>
AC1302-M	For temperatures to 100 °C Perbunan gasket, M32 x 1.5 Brass, nickel-plated	Mounting gland for 25 mm probes	<b>e</b>
AC1303-M	For temperatures to 200 °C Perbunan gasket, M20 x 1.5 Brass, nickel-plated	Mounting gland for 15 mm probes	<b>e</b>
AC1304-M	For temperatures to 200 °C Perbunan gasket, M32 x 1.5 Brass, nickel-plated	Mounting gland for 25 mm probes	<b>e</b>
AC1305	Ø 80 mm, steel, nickel-plated	Mounting flange for AC1301-M and AC1303-M	
AC1306	Ø 80 mm, steel, nickel-plated	Mounting flange for AC1302-M and AC1304-M	

## TERMS AND CONDITIONS OF TRADING

#### WARRANTY

Subject to the exceptions and upon the conditions specified below Rotronic agrees to correct, either by repair or at its election, by replacement any defects of material or workmanship which develop within one (1) year after date of shipment of the product to the original Buyer by Rotronic, provided the investigation and inspection by Rotronic discloses that the product had manufacturing defects.

Any product claimed to be defective must, if requested by Rotronic, be returned to the factory, transportation charges prepaid, and will be returned to Buyer with the transportation charges collect. Products found by us to have any manufacturing defects will be returned without charge to the Buyer, method of return to be determined by Rotronic.

Rotronic shall be released from all obligations under all warranties either expressed or implied, if any product covered hereby is repaired or modified by persons other than its own authorized service personnel. unless such repair by others is made with the written consent of Rotronic or unless such repair in the sole opinion of Rotronic is minor or unless such modification is merely the installation of a new Rotronic plug-in component for such product

ROTRONIC MAKES NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE PRODUCTS COVERED HEREBY OTHER THAN AS EXPRESSLY STATED HEREIN, ROTRONIC EXPRESSLY AND SPECIFICALLY DISCLAIMS THE IMPLIED WARRANTY OF MERCHANTABILITY AND MAKES NO WARRANTY WITH RESPECT TO THE FITNESS OF ANY PRODUCT COVERED HEREBY FOR ANY PARTICULAR PURPOSE OR USE UNLESS SUCH A WARRANTY IS EXPRESSLY SET FORTH.

THE BUYER OR ANYONE CLAIMING UNDER ANY WARRANTY RELATING TO PRODUCTS SOLD HEREUNDER AGREES THAT IF ROTRONIC BREACHED ANY SUCH WARRANTY, OR ANY WARRANTY IMPLIED EITHER IN FACT OR BY OPERATION OF LAW, OR IF ANY PRODUCT WARRANTED HEREUNDER PROVES DEFECTIVE IN ANY MANNER WHATSOEVER, ROTRONIC SOLE LIABILITY HEREUNDER IS LIMITED TO EITHER REPLACEMENT OF ANY DEFECTIVE PRODUCT OR AT THE, OPTION OF ROTRONIC, REFUNDING TO THE BUYER THE PURCHASE PRICE PAID FOR SUCH DEFECTIVE PRODUCT. THE BUYER AND ANYONE ELSE CLAIMING UNDER ANY WARRANTY RELATING TO PRODUCTS SOLD HEREUNDER EXPRESSLY AND SPECIFICALLY AGREE THAT ROTRONIC IS NOT RESPONSIBLE FOR, AND THE BUYER OR SUCH OTHER CLAIMANT OR CLAIMANTS SHALL ASSUME, ANY LIABILITY FOR PROPERTY DAMAGE, PROSPECTIVE PROFITS, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGE, OR OTHER COMMERCIAL OR ECONOMIC LOSS ARISING OUT OF USE OR POSSESSION OF ANY PRODUCT SOLD HEREUNDER. ROTRONIC SHALL NOT BE LIABLE FOR, AND A BUYER OR ANYONE ELSE CLAIMING UNDER ANY WARRANTY RELATING TO PRODUCTS SOLD HEREUNDER FURTHER AGREES, AND SHALL ASSUME, ANY LIABILITY FOR PERSONAL INJURY ARISING OUT OF USE OR POSSESSION OF ANY PRODUCT SOLD HEREUNDER. ROTRONIC SHALL NOT BE LIABLE FOR, AND A BUYER OR ANYORE ELSE CLAIMING UNDER ANY WARRANTY RELATING TO PRODUCTS SOLD HEREUNDER FURTHER AGREES, AND SHALL ASSUME, ANY LIABILITY FOR PERSONAL INJURY ARISING OUT OF USE OR POSSESSION OF ANY PRODUCT SOLD HEREUNDER.

If a Rotronic Special Warranty covering a designated item or items is attached hereto the terms and conditions specified therein are incorporated herein by reference and shall supplement this warranty, in the event of a conflict between the terms and/or conditions specified herein and those specified in such Special Warranty, the terms and/or conditions of the Special Warranty shall control.

Representations and warranties made by any person, including dealers and representatives of Rotronic. which are inconsistent or in conflict with the terms of this warranty (including but not limited to the limitations of the liability of Rotronic as set forth above), shall not be binding upon Rotronic unless given in writing and approved by an expressly authorized representative of Rotronic.

#### PRICES

The prices set forth are based upon the manufacture of the quantity and type ordered and are subject to revision when interruption, engineering changes or changes in quantity or quality are caused or requested by Buyer. Prices do not include warranty service or installation outside the United States and Canada. Clerical errors made by Rotronic are subject to correction.

#### SPECIFICATIONS

Weights and dimensions set forth in sales literature are not guaranteed unless previously certified in writing. Rotronic may, without affecting the obligations under a Sales Order, make insignificant changes in the specifications of the product or products delivered under the Sales Order from those contained in sales literature.

#### **TERMS OF PAYMENT**

Terms of payment are net thirty (30) days from date of the invoice unless otherwise specifically stated. Invoices are payable at par on date due at any place of collection designated by Rotronic in funds bankable. All orders are accepted subject to and the obligation of Rotronic to make deliveries is subject to, the right of Rotronic to require of Buyer payment of all or any part of the purchase price in advance of delivery or to make shipment C.O.D. If the Buyer fails to make advance payment when requested to do so by Rotronic, or if Buyer is or becomes delinquent in the payment of any sum due Rotronic, or refuses to accept C.O.D. shipments then Rotronic shall have the right, in addition to any other remedy to which it may be entitled in law or in equity, to cancel any Sales Order, refuse to make further deliveries, and declare immediately due and payable all unpaid amounts for goods previously delivered to Buyer. Each shipment shall be considered a separate and independent transaction and payment therefore shall be made accordingly.

#### SHIPMENTS

Buyer is obligated to verify that any shipment corresponds to the packing slip. Shipments that show any shortages or discrepancy have to be reported in writing and returned in full to Rotronic within a period of ten (10) days from receipt of such shipment by the buyer thereof. In the case a shortage or discrepancy claim is made, Rotronic's sole liability is limited to correcting the shipment or refunding the Buyer if no correction can be made within reasonable time. After expiration of the ten (10) day period, Rotronic will not be responsible for any shortage or discrepancy and the shipment will be deemed to be conforming to the packing slip.

#### CANCELLATION AND RESTOCKING CHARGES

Orders may not be cancelled and shipments returned without Rotronic's written acceptance and payment of a charge by the Buyer. Cancellation and restocking charges will be based on the cost, including engineering, drafting, materials, labor and sales work incurred by Rotronic. If cancellation or return is approved by Rotronic, the following will apply:

1) Minimum charge of 25% of sales price, prior to any discount, if order is not in manufacturing or if return concerns standard products in quantities of no more than ten (10) units.

2) Minimum charge of 50% of sales price, prior to any discount, if order is in manufacturing or if return concerns non-standard products or standard products in quantities of more than ten (10) units.

#### DELIVERY

The scheduled shipping or delivery date is our best estimate of the time the order will be shipped and Rotronic assumes no liability for loss, general damages, or special or consequential damages due to delays.

#### TAXES AND DUTIES

Federal, state or local excise, sales or use taxes shall be paid by Buyer. Buyers claiming tax exemption are responsible for providing Rotronic with all legally required documents and statements. Import duties and any other charges shall be paid by Buyers outside of the United States.

#### PATENTS

Rotronic agrees to defend any suit or proceeding brought against Buyer so far as based upon an assertion that any product, or any part thereof, sold under a Sales Order constitutes a direct infringement of any United States patent having a claim or claims covering solely the product itself, or any part thereof, or the normal use for which such product or part was designed, if notified promptly in writing and given authority, information and assistance (at Rotronic expense) for the defense of same, and Rotronic shall pay all damages and costs awarded therein against Buyer. If said product, or any part thereof, is in such suit held to constitute infringement and the use of said product or part is enjoined, Rotronic shall at its own option and at its own expense either (I) procure for Buyer the right to continue using said product or part, (II) replace the same with a non-infringing product or part, (III) modify it so it becomes non-infringing, or (IV) remove said product or part and refund the purchase price and transportation costs thereof. The foregoing obligations of Rotronic shall not apply to any infringement claim based upon (I) any use of any product sold hereunder in any process (other than a process carried out by such product as an inherent function of such product or in conjunction with any other product (unless such other product is an accessory especially designed and sold by Rotronic for use with the product sold hereby) or (II) any product manufactured to Buyer's design or any product having a design arising out of compliance with Buyer's specifications. The foregoing states the entire liability of Rotronic for patent infringement by said product.

#### LIMITATION OF ACTIONS

No action, shall be brought for any breach of this contract more than one (1) year after the accrual of the cause of action therefore.

#### ACCEPTANCE

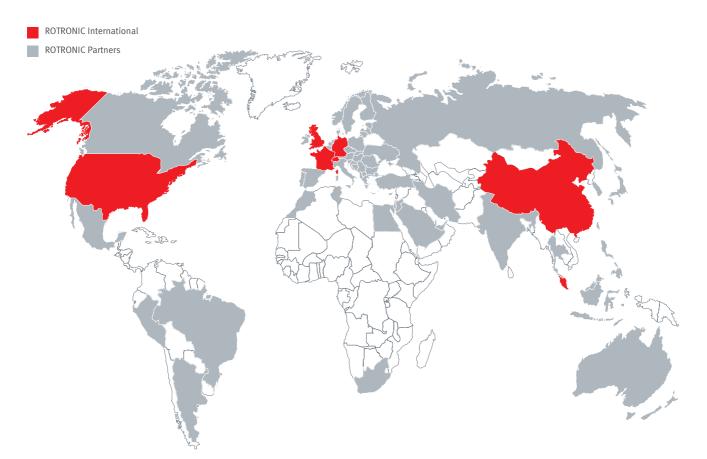
No acceptance of the terms and conditions of this sale shall be effective which varies the terms hereof or proposes additional terms. Any such proposals shall be deemed rejected unless expressly approved by Rotronic

#### APPLICABLE LAW

This contract shall be governed and construed in accordance with the law of the State of New York. The venue for any action arising out of this agreement shall be Suffolk County, New York.

## **ROTRONIC WORLDWIDE**

ROTRONIC is represented in more than 40 countries around the world. An up-to-date list of all our partners is available at **www.rotronic-humidity.com/international** 



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